

# *ANEXOS I*



## *RESULTADOS DE LA DETERMINACIÓN DE LA DIFUSIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA FILETE*

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "FILETE"**

| <b>Numero de Ts registradas c / 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 1  | 15,2356               | 0,20411998                      | 16,9204               | 0,20411998                      | -18                      |
| 2  | 15,1301               | 0,20550173                      | 16,8628               | 0,20483757                      | -18                      |
| 3  | 15,1326               | 0,20546910                      | 16,9107               | 0,20424152                      | -18                      |
| 4  | 15,1329               | 0,20546505                      | 16,9759               | 0,20343094                      | -18                      |
| 5  | 15,1334               | 0,20545750                      | 17,0159               | 0,20293413                      | -18                      |
| 6  | 15,1356               | 0,20542861                      | 16,9961               | 0,20317965                      | -18                      |
| 7  | 15,1520               | 0,20521386                      | 17,0420               | 0,20261138                      | -18                      |
| 8  | 15,2508               | 0,20392265                      | 17,1714               | 0,20100940                      | -18                      |
| 9  | 15,3905               | 0,20210082                      | 17,2909               | 0,19953658                      | -18                      |
| 10                                       | 15,4032               | 0,20193542                      | 17,3319               | 0,19903249                      | -18                      |
| 11                                       | 15,4100               | 0,20184779                      | 17,3504               | 0,19880494                      | -18                      |
| 12                                       | 15,3750               | 0,20230225                      | 17,3220               | 0,19915438                      | -18                      |
| 13                                       | 15,3991               | 0,20198916                      | 17,3222               | 0,19915242                      | -18                      |
| 14                                       | 15,3903               | 0,20210390                      | 17,2815               | 0,19965297                      | -18                      |
| 15                                       | 15,3822               | 0,20220962                      | 17,2630               | 0,19988098                      | -18                      |
| 16                                       | 15,3455               | 0,20268651                      | 17,2439               | 0,20011533                      | -18                      |
| 17                                       | 15,3283               | 0,20291127                      | 17,2532               | 0,20000107                      | -18                      |
| 18                                       | 15,3134               | 0,20310515                      | 17,2142               | 0,20048186                      | -18                      |
| 19                                       | 15,2951               | 0,20334322                      | 17,1884               | 0,20079958                      | -18                      |
| 20                                       | 15,3026               | 0,20324633                      | 17,2020               | 0,20063176                      | -18                      |
| 21                                       | 15,2908               | 0,20340010                      | 17,2237               | 0,20036503                      | -18                      |
| 22                                       | 15,3037               | 0,20323204                      | 17,2416               | 0,20014365                      | -18                      |
| 23                                       | 15,2817               | 0,20351878                      | 17,2340               | 0,20023809                      | -18                      |
| 24                                       | 15,2661               | 0,20372283                      | 17,2082               | 0,20055529                      | -18                      |
| 25                                       | 15,2312               | 0,20417748                      | 17,1817               | 0,20088237                      | -18                      |
| 26                                       | 15,2108               | 0,20444461                      | 17,1559               | 0,20120145                      | -18                      |
| 27                                       | 15,2458               | 0,20398714                      | 17,1782               | 0,20092601                      | -18                      |
| 28                                       | 15,2593               | 0,20381096                      | 17,1907               | 0,20077142                      | -18                      |
| 29                                       | 15,2686               | 0,20368967                      | 17,1724               | 0,20099822                      | -18                      |
| 30                                       | 15,2556               | 0,20385969                      | 17,1670               | 0,20106440                      | -18                      |
| 31                                       | 15,2502               | 0,20393047                      | 17,1636               | 0,20110645                      | -18                      |
| 32                                       | 15,2431               | 0,20402309                      | 17,1624               | 0,20112160                      | -18                      |
| 33                                       | 15,2362               | 0,20411282                      | 17,1566               | 0,20119324                      | -18                      |
| 34                                       | 15,2267               | 0,20423650                      | 17,1572               | 0,20118511                      | -18                      |
| 35                                       | 15,2291               | 0,20420612                      | 17,1588               | 0,20116616                      | -18                      |
| 36                                       | 15,2183               | 0,20434609                      | 17,1527               | 0,20124047                      | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "FILETE"**

| <b>Numero de Ts registradas c / 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 42                                       | 15,2425               | <b>0,20403013</b>               | 17,1512               | <b>0,20126000</b>               | -18                      |
| 43                                       | 15,2353               | <b>0,20412392</b>               | 17,1341               | <b>0,20147047</b>               | -18                      |
| 44                                       | 15,2216               | <b>0,20430386</b>               | 17,1222               | <b>0,20161742</b>               | -18                      |
| 45                                       | 15,2207               | <b>0,20431573</b>               | 17,1254               | <b>0,20157800</b>               | -18                      |
| 46                                       | 15,2018               | <b>0,20456219</b>               | 17,1090               | <b>0,20178067</b>               | -18                      |
| 47                                       | 15,2057               | <b>0,20451105</b>               | 17,1147               | <b>0,20171067</b>               | -18                      |
| 48                                       | 15,1936               | <b>0,20467035</b>               | 17,1096               | <b>0,20177400</b>               | -18                      |
| 49                                       | 15,1756               | <b>0,20490497</b>               | 17,0990               | <b>0,20190519</b>               | -18                      |
| 50                                       | 15,1929               | <b>0,20467850</b>               | 17,1121               | <b>0,20174305</b>               | -18                      |
| 51                                       | 15,1867               | <b>0,20476044</b>               | 17,1098               | <b>0,20177174</b>               | -18                      |
| 52                                       | 15,2005               | <b>0,20457989</b>               | 17,1212               | <b>0,20163075</b>               | -18                      |
| 53                                       | 15,1954               | <b>0,20464624</b>               | 17,1132               | <b>0,20172880</b>               | -18                      |
| 54                                       | 15,1889               | <b>0,20473100</b>               | 17,1080               | <b>0,20179401</b>               | -18                      |
| 55                                       | 15,1936               | <b>0,20466979</b>               | 17,1147               | <b>0,20171093</b>               | -18                      |
| 56                                       | 15,1989               | <b>0,20460037</b>               | 17,1216               | <b>0,20162560</b>               | -18                      |
| 57                                       | 15,2119               | <b>0,20442997</b>               | 17,1309               | <b>0,20151033</b>               | -18                      |
| 58                                       | 15,2050               | <b>0,20452009</b>               | 17,1210               | <b>0,20163238</b>               | -18                      |
| 59                                       | 15,1911               | <b>0,20470246</b>               | 17,1134               | <b>0,20172714</b>               | -18                      |
| 60                                       | 15,2135               | <b>0,20440971</b>               | 17,1305               | <b>0,20151533</b>               | -18                      |
| 61                                       | 15,2133               | <b>0,20441171</b>               | 17,1312               | <b>0,20150673</b>               | -18                      |
| 62                                       | 15,2065               | <b>0,20450117</b>               | 17,1244               | <b>0,20159134</b>               | -18                      |
| 63                                       | 15,2163               | <b>0,20437317</b>               | 17,1325               | <b>0,20149020</b>               | -18                      |
| 64                                       | 15,2304               | <b>0,20418915</b>               | 17,1528               | <b>0,20123914</b>               | -18                      |
| 65                                       | 15,2258               | <b>0,20424839</b>               | 17,1470               | <b>0,20131079</b>               | -18                      |
| 66                                       | 15,2255               | <b>0,20425253</b>               | 17,1438               | <b>0,20135125</b>               | -18                      |
| 67                                       | 15,2425               | <b>0,20402983</b>               | 17,1577               | <b>0,20117903</b>               | -18                      |
| 68                                       | 15,2576               | <b>0,20383311</b>               | 17,1749               | <b>0,20096697</b>               | -18                      |
| 69                                       | 15,2410               | <b>0,20405018</b>               | 17,1693               | <b>0,20103555</b>               | -18                      |
| 70                                       | 15,2262               | <b>0,20424333</b>               | 17,1583               | <b>0,20117197</b>               | -18                      |
| 71                                       | 15,2180               | <b>0,20435110</b>               | 17,1456               | <b>0,20132830</b>               | -18                      |
| 72                                       | 15,1998               | <b>0,20458814</b>               | 17,1259               | <b>0,20157266</b>               | -18                      |
| 73                                       | 15,2020               | <b>0,20456003</b>               | 17,1315               | <b>0,20150338</b>               | -18                      |
| 74                                       | 15,1963               | <b>0,20463474</b>               | 17,1288               | <b>0,20153651</b>               | -18                      |
| 75                                       | 15,1931               | <b>0,20467679</b>               | 17,1211               | <b>0,20163163</b>               | -18                      |
| 76                                       | 15,1961               | <b>0,20463737</b>               | 17,1262               | <b>0,20156837</b>               | -18                      |
| 77                                       | 15,2012               | <b>0,20456997</b>               | 17,1342               | <b>0,20146931</b>               | -18                      |
| 78                                       | 15,1980               | <b>0,20461229</b>               | 17,1397               | <b>0,20140145</b>               | -18                      |
| 79                                       | 15,1944               | <b>0,20465945</b>               | 17,1349               | <b>0,20146069</b>               | -18                      |
| 80                                       | 15,1902               | <b>0,20471428</b>               | 17,1342               | <b>0,20147017</b>               | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "FILETE"**

| <b>Numero de Ts registradas c / 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 83                                       | 15,1930               | <b>0,20467716</b>               | 17,1312               | <b>0,20150697</b>               | -18                      |
| 84                                       | 15,2011               | <b>0,20457131</b>               | 17,1429               | <b>0,20136212</b>               | -18                      |
| 85                                       | 15,1886               | <b>0,20473574</b>               | 17,1325               | <b>0,20149073</b>               | -18                      |
| 86                                       | 15,1802               | <b>0,20484545</b>               | 17,1277               | <b>0,20154945</b>               | -18                      |
| 87                                       | 15,1874               | <b>0,20475059</b>               | 17,1328               | <b>0,20148656</b>               | -18                      |
| 88                                       | 15,1902               | <b>0,20471366</b>               | 17,1369               | <b>0,20143594</b>               | -18                      |
| 89                                       | 15,1925               | <b>0,20468393</b>               | 17,1441               | <b>0,20134675</b>               | -18                      |
| 90                                       | 15,1917               | <b>0,20469460</b>               | 17,1480               | <b>0,20129934</b>               | -18                      |
| ⋮  | ⋮                     | ⋮                               | ⋮                     | ⋮                               | ⋮                        |
| 22.580                                   | -17,7717              | <b>2,36723150</b>               | -17,9002              | <b>2,74808544</b>               | -18                      |
| 22581                                    | -17,7739              | <b>2,37146579</b>               | -17,9029              | <b>2,76001622</b>               | -18                      |
| 22.582                                   | -17,7761              | <b>2,37574177</b>               | -17,9056              | <b>2,77228403</b>               | -18                      |
| 22.583                                   | -17,7784              | <b>2,38006028</b>               | -17,9083              | <b>2,78490848</b>               | -18                      |
| 22584                                    | -17,7806              | <b>2,38442215</b>               | -17,9110              | <b>2,79791092</b>               | -18                      |
| 22.585                                   | -17,7828              | <b>2,38882828</b>               | -17,9137              | <b>2,81131470</b>               | -18                      |
| 22.586                                   | -17,7850              | <b>2,39327957</b>               | -17,9164              | <b>2,82514537</b>               | -18                      |
| 22587                                    | -17,7872              | <b>2,39777696</b>               | -17,9191              | <b>2,83943102</b>               | -18                      |
| 22.588                                   | -17,7894              | <b>2,40232141</b>               | -17,9218              | <b>2,85420261</b>               | -18                      |
| 22.589                                   | -17,7916              | <b>2,40691391</b>               | -17,9245              | <b>2,86949437</b>               | -18                      |
| 22590                                    | -17,7939              | <b>2,41155550</b>               | -17,9272              | <b>2,88534428</b>               | -18                      |
| 22.591                                   | -17,7961              | <b>2,41624723</b>               | -17,9300              | <b>2,90179463</b>               | -18                      |
| 22.592                                   | -17,7983              | <b>2,42099021</b>               | -17,9327              | <b>2,91889270</b>               | -18                      |
| 22593                                    | -17,8005              | <b>2,42578555</b>               | -17,9354              | <b>2,93669160</b>               | -18                      |
| 22.594                                   | -17,8027              | <b>2,43063443</b>               | -17,9381              | <b>2,95252125</b>               | -18                      |
| 22.595                                   | -17,8049              | <b>2,43553806</b>               | -17,9408              | <b>2,97463960</b>               | -18                      |
| 22596                                    | -17,8071              | <b>2,44049770</b>               | -17,9435              | <b>2,99493412</b>               | -18                      |
| 22.597                                   | -17,8094              | <b>2,44551462</b>               | -17,9462              | <b>3,01622370</b>               | -18                      |
| 22.598                                   | -17,8116              | <b>2,45059018</b>               | -17,9489              | <b>3,03861094</b>               | -18                      |
| 22599                                    | -17,8138              | <b>2,45572576</b>               | -17,9516              | <b>3,06221524</b>               | -18                      |
| 22.600                                   | -17,8160              | <b>2,46092279</b>               | -17,9543              | <b>3,08717657</b>               | -18                      |
| 22.601                                   | -17,8182              | <b>2,46618277</b>               | -17,9570              | <b>3,11366052</b>               | -18                      |
| 22602                                    | -17,8204              | <b>2,47150724</b>               | -17,9597              | <b>3,14186498</b>               | -18                      |
| 22.603                                   | -17,8227              | <b>2,47689780</b>               | -17,9624              | <b>3,17202915</b>               | -18                      |
| 22.604                                   | -17,8249              | <b>2,48235611</b>               | -17,9651              | <b>3,20444580</b>               | -18                      |
| 22605                                    | -17,8271              | <b>2,48788389</b>               | -17,9678              | <b>3,23947869</b>               | -18                      |
| 22.606                                   | -17,8293              | <b>2,49348294</b>               | -17,9705              | <b>3,27758749</b>               | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "FILETE"**

| <b>Numero de Ts registradas c / 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 22.607                                   | -17,8315              | <b>2,49915512</b>               | -17,9732              | <b>3,31936477</b>               | -18                      |
| 22608                                    | -17,8337              | <b>2,50490236</b>               | -17,9759              | <b>3,36559278</b>               | -18                      |
| 22.609                                   | -17,8359              | <b>2,51072668</b>               | -17,9786              | <b>3,41733418</b>               | -18                      |
| 22.610                                   | -17,8382              | <b>2,51663017</b>               | -17,9813              | <b>3,47608442</b>               | -18                      |
| 22611                                    | -17,8404              | <b>2,52261502</b>               | -17,9840              | <b>3,54404434</b>               | -18                      |
| 22.612                                   | -17,8426              | <b>2,52868350</b>               | -17,9867              | <b>3,62464795</b>               | -18                      |
| 22.613                                   | -17,8448              | <b>2,53483797</b>               | -17,9894              | <b>3,72370028</b>               | -18                      |
| 22614                                    | -17,8470              | <b>2,54108092</b>               | -17,9921              | <b>3,85223320</b>               | -18                      |
| 22.615                                   | -17,8492              | <b>2,54741492</b>               | -17,9949              | <b>4,03560331</b>               | -18                      |
| 22.616                                   | -17,8514              | <b>2,55384267</b>               | -17,9976              | <b>4,35923176</b>               | -18                      |
| 22617                                    | -17,8537              | <b>2,56036698</b>               | -18,0003              |                                 |                          |
| 22.618                                   | -17,8559              | <b>2,56699080</b>               | -18,0030              |                                 |                          |
| 22.619                                   | -17,8581              | <b>2,57371721</b>               | -18,0057              |                                 |                          |
| 22620                                    | -17,8603              | <b>2,58054945</b>               | -18,0084              |                                 |                          |
| 22.621                                   | -17,8625              | <b>2,58749089</b>               | -18,0111              |                                 |                          |
| 22.622                                   | -17,8647              | <b>2,59454508</b>               | -18,0138              |                                 |                          |
| 22623                                    | -17,8670              | <b>2,60171574</b>               | -18,0165              |                                 |                          |
| 22.624                                   | -17,8692              | <b>2,60900679</b>               | -18,0192              |                                 |                          |
| 22.625                                   | -17,8714              | <b>2,61642234</b>               | -18,0219              |                                 |                          |
| 22626                                    | -17,8736              | <b>2,62396671</b>               | -18,0246              |                                 |                          |
| 22.627                                   | -17,8758              | <b>2,63164446</b>               | -18,0273              |                                 |                          |
| 22.628                                   | -17,8780              | <b>2,63946039</b>               | -18,0300              |                                 |                          |
| 22629                                    | -17,8802              | <b>2,64741956</b>               | -18,0327              |                                 |                          |
| 22.630                                   | -17,8825              | <b>2,65552732</b>               | -18,0354              |                                 |                          |
| 22.631                                   | -17,8847              | <b>2,66378933</b>               | -18,0381              |                                 |                          |
| 22632                                    | -17,8869              | <b>2,67221157</b>               | -18,0408              |                                 |                          |
| 22.633                                   | -17,8891              | <b>2,68080038</b>               | -18,0435              |                                 |                          |
| 22.634                                   | -17,8913              | <b>2,68956248</b>               | -18,0462              |                                 |                          |
| 22635                                    | -17,8935              | <b>2,69850500</b>               | -18,0489              |                                 |                          |
| 22.636                                   | -17,8957              | <b>2,70763553</b>               | -18,0516              |                                 |                          |
| 22.637                                   | -17,8980              | <b>2,71696216</b>               | -18,0543              |                                 |                          |
| 22638                                    | -17,9002              | <b>2,72649348</b>               | -18,0571              |                                 |                          |
| 22.639                                   | -17,9024              | <b>2,73623868</b>               | -18,0598              |                                 |                          |
| 22.640                                   | -17,9046              | <b>2,74620759</b>               | -18,0625              |                                 |                          |
| 22641                                    | -17,9068              | <b>2,75641071</b>               | -18,0652              |                                 |                          |
| 22.642                                   | -17,9090              | <b>2,76685932</b>               | -18,0679              |                                 |                          |
| 22.643                                   | -17,9113              | <b>2,77756552</b>               | -18,0706              |                                 |                          |

GRAFICO N° 1 FILETE DE LLAMA

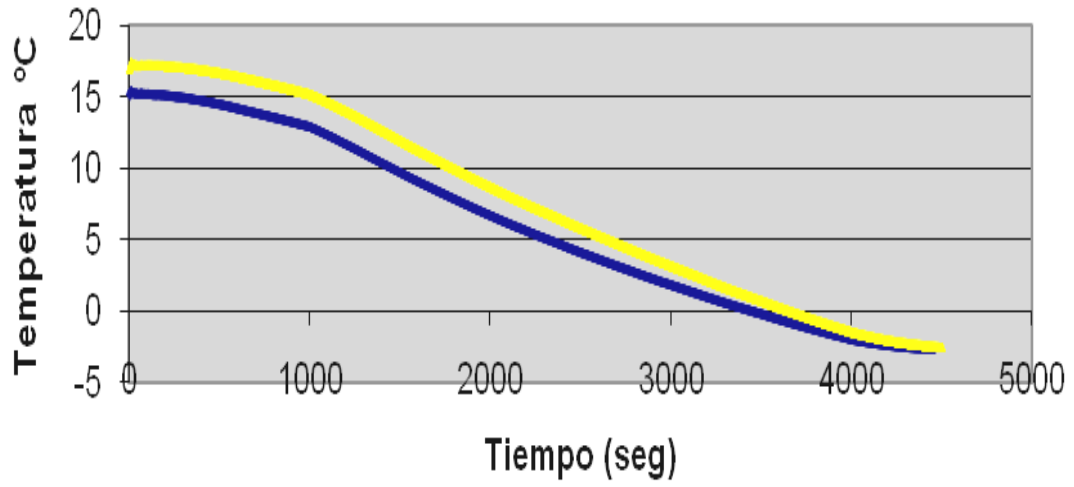
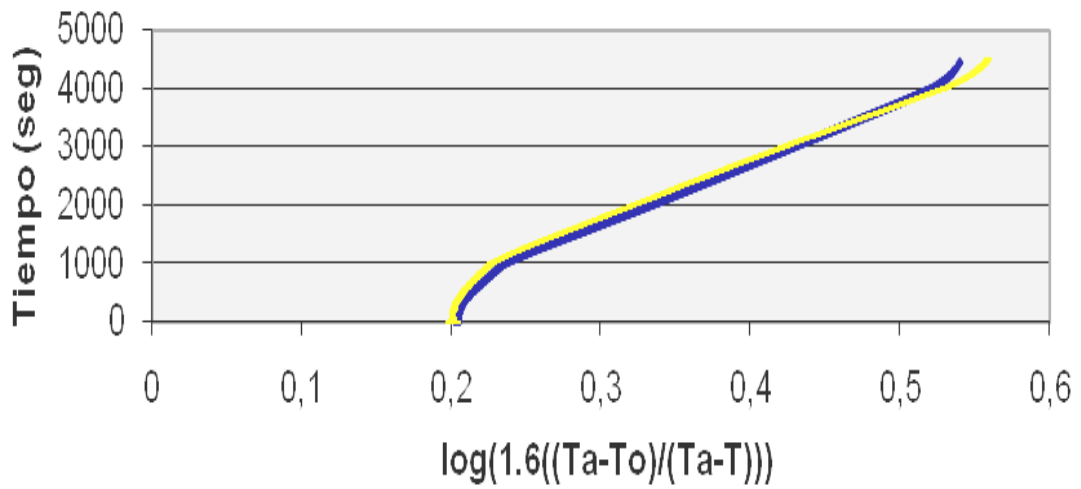
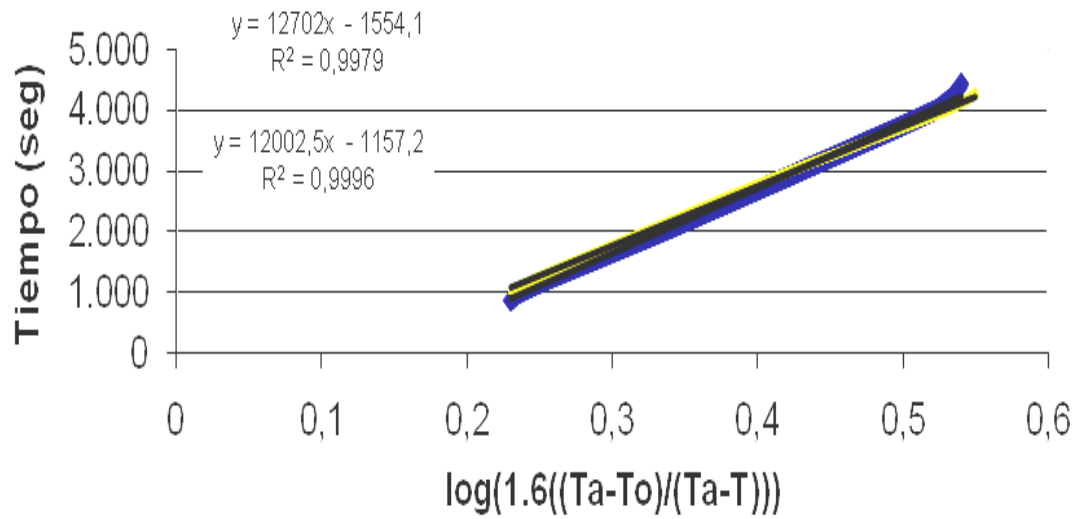


GRAFICO N° 2 FILETE DE LLAMA



**GRAFICO Nº 3 FILETE DE LLAMA**



$$t = 0.398 \frac{r^2}{\alpha} \log \left( 1.6 \frac{T_a - T_o}{T_a - T} \right)$$

$$\alpha = \frac{0.398r^2}{f * 60}$$

| REPETICIONES | $fc$     | $A$         |
|--------------|----------|-------------|
| R1           | 12702,00 | 9,44723E-09 |
| R2           | 12002,50 | 9,99781E-09 |

# *ANEXOS II*



## *RESULTADOS DE LA DETERMINACIÓN DE LA DIFUSIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA LOMO*



**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "LOMO"**

| <b>Numero de Ts registrada s C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 1  | 10,06661663           | <b>0,204119983</b>              | 10,5159445            | <b>0,204119983</b>              | -18                      |
| 2  | 10,06165342           | <b>0,204196789</b>              | 10,51351075           | <b>0,20415705</b>               | -18                      |
| 3  | 10,05932371           | <b>0,204232846</b>              | 10,51227663           | <b>0,204175848</b>              | -18                      |
| 4  | 10,05400475           | <b>0,204315179</b>              | 10,50941400           | <b>0,204219453</b>              | -18                      |
| 5  | 10,05056142           | <b>0,204368487</b>              | 10,50679413           | <b>0,204259364</b>              | -18                      |
| 6  | 10,04646929           | <b>0,204431848</b>              | 10,50406600           | <b>0,204300929</b>              | -18                      |
| 7  | 10,04127654           | <b>0,204512265</b>              | 10,50172813           | <b>0,20433655</b>               | -18                      |
| 8  | 10,03651279           | <b>0,20458605</b>               | 10,49992463           | <b>0,204364032</b>              | -18                      |
| 9  | 10,03297333           | <b>0,204640881</b>              | 10,49580913           | <b>0,20442675</b>               | -18                      |
| 10                                       | 10,02943013           | <b>0,204695777</b>              | 10,49423263           | <b>0,204450778</b>              | -18                      |
| 11                                       | 10,02565692           | <b>0,204754244</b>              | 10,49217188           | <b>0,204482188</b>              | -18                      |
| 12                                       | 10,02381383           | <b>0,204782806</b>              | 10,48908813           | <b>0,204529195</b>              | -18                      |
| 13                                       | 10,01965233           | <b>0,204847303</b>              | 10,48698063           | <b>0,204561323</b>              | -18                      |
| 14                                       | 10,01495888           | <b>0,204920056</b>              | 10,48477588           | <b>0,204594937</b>              | -18                      |
| 15                                       | 10,01125263           | <b>0,204977515</b>              | 10,48281338           | <b>0,204624859</b>              | -18                      |
| 16                                       | 10,00801929           | <b>0,205027648</b>              | 10,48065575           | <b>0,204657759</b>              | -18                      |
| 17                                       | 10,00440813           | <b>0,205083647</b>              | 10,47840813           | <b>0,204692034</b>              | -18                      |
| 18                                       | 9,999808833           | <b>0,205154979</b>              | 10,47562463           | <b>0,204734484</b>              | -18                      |
| 19                                       | 9,99569000            | <b>0,205218869</b>              | 10,47215788           | <b>0,20478736</b>               | -18                      |
| 20                                       | 9,9923885             | <b>0,205270088</b>              | 10,46910775           | <b>0,204833887</b>              | -18                      |
| 21                                       | 9,987972917           | <b>0,2053386</b>                | 10,46678563           | <b>0,204869313</b>              | -18                      |
| 22                                       | 9,98505525            | <b>0,205383876</b>              | 10,46464638           | <b>0,204901951</b>              | -18                      |
| 23                                       | 9,980620167           | <b>0,205452709</b>              | 10,46233925           | <b>0,204937153</b>              | -18                      |
| 24                                       | 9,976505167           | <b>0,205516584</b>              | 10,45988988           | <b>0,204974528</b>              | -18                      |
| 25                                       | 9,971843875           | <b>0,20558895</b>               | 10,45774225           | <b>0,205007302</b>              | -18                      |
| 26                                       | 9,967347333           | <b>0,205658769</b>              | 10,45543763           | <b>0,205042474</b>              | -18                      |
| 27                                       | 9,963000542           | <b>0,205726274</b>              | 10,45168275           | <b>0,205099786</b>              | -18                      |
| 28                                       | 9,959868              | <b>0,205774928</b>              | 10,44885563           | <b>0,205142942</b>              | -18                      |
| 29                                       | 9,956767042           | <b>0,205823098</b>              | 10,44645538           | <b>0,205179585</b>              | -18                      |
| 30                                       | 9,952158375           | <b>0,205894697</b>              | 10,44383963           | <b>0,205219522</b>              | -18                      |
| 31                                       | 9,948006833           | <b>0,205959204</b>              | 10,44084988           | <b>0,205265174</b>              | -18                      |
| 32                                       | 9,94318925            | <b>0,206034073</b>              | 10,43771013           | <b>0,20531312</b>               | -18                      |
| 33                                       | 9,939149292           | <b>0,206096867</b>              | 10,43491963           | <b>0,205355738</b>              | -18                      |
| 34                                       | 9,934664625           | <b>0,206166583</b>              | 10,43291313           | <b>0,205386385</b>              | -18                      |
| 35                                       | 9,93125725            | <b>0,20621956</b>               | 10,43018488           | <b>0,20542806</b>               | -18                      |
| 36                                       | 9,926137958           | <b>0,206299166</b>              | 10,42747563           | <b>0,205469448</b>              | -18                      |
| 37                                       | 9,921236667           | <b>0,206375395</b>              | 10,42458375           | <b>0,20551363</b>               | -18                      |
| 38                                       | 9,916681              | <b>0,206446261</b>              | 10,42089813           | <b>0,205569946</b>              | -18                      |
| 39                                       | 9,913075833           | <b>0,20650235</b>               | 10,419365             | <b>0,205593374</b>              | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "LOMO"**

| <b>Numero de Ts registrada s C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|--|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 42                                       | 9,903358417           | <b>0,206653567</b>              | 10,4116935            | <b>0,205710623</b>              | -18                      |
| 43                                       | 9,899667167           | <b>0,206711023</b>              | 10,40983288           | <b>0,205739065</b>              | -18                      |
| 44                                       | 9,8964405             | <b>0,206761253</b>              | 10,4066155            | <b>0,205788251</b>              | -18                      |
| 45                                       | 9,892926917           | <b>0,206815956</b>              | 10,403813             | <b>0,205831099</b>              | -18                      |
| 46                                       | 9,888162292           | <b>0,206890148</b>              | 10,4001915            | <b>0,205886475</b>              | -18                      |
| 47                                       | 9,88397125            | <b>0,206955419</b>              | 10,397693             | <b>0,205924684</b>              | -18                      |
| 48                                       | 9,88002675            | <b>0,207016859</b>              | 10,39450263           | <b>0,205973478</b>              | -18                      |
| 49                                       | 9,877552              | <b>0,207055411</b>              | 10,39213075           | <b>0,206009757</b>              | -18                      |
| 50                                       | 9,873027917           | <b>0,207125895</b>              | 10,38951588           | <b>0,206049757</b>              | -18                      |
| 51                                       | 9,868967292           | <b>0,207189169</b>              | 10,3864735            | <b>0,206096301</b>              | -18                      |
| 52                                       | 9,864365625           | <b>0,207260885</b>              | 10,38356525           | <b>0,206140797</b>              | -18                      |
| 53                                       | 9,860872917           | <b>0,207315326</b>              | 10,37918788           | <b>0,20620778</b>               | -18                      |
| 54                                       | 9,8560795             | <b>0,207390052</b>              | 10,37601375           | <b>0,206256358</b>              | -18                      |
| 55                                       | 9,850909542           | <b>0,207470662</b>              | 10,37295088           | <b>0,206303237</b>              | -18                      |
| 56                                       | 9,846833125           | <b>0,207534233</b>              | 10,36961525           | <b>0,206354298</b>              | -18                      |
| 57                                       | 9,842662417           | <b>0,207599283</b>              | 10,3663645            | <b>0,206404064</b>              | -18                      |
| 58                                       | 9,837127208           | <b>0,207685631</b>              | 10,36354813           | <b>0,206447186</b>              | -18                      |
| 59                                       | 9,832882583           | <b>0,207751858</b>              | 10,36048525           | <b>0,206494086</b>              | -18                      |
| 60                                       | 9,829492625           | <b>0,207804757</b>              | 10,35843088           | <b>0,206525547</b>              | -18                      |
| 61                                       | 9,825235875           | <b>0,207871191</b>              | 10,3546895            | <b>0,206582848</b>              | -18                      |
| 62                                       | 9,820555792           | <b>0,207944243</b>              | 10,35153413           | <b>0,20663118</b>               | -18                      |
| 63                                       | 9,816826833           | <b>0,208002458</b>              | 10,348353             | <b>0,206679911</b>              | -18                      |
| 64                                       | 9,812475375           | <b>0,208070401</b>              | 10,34508963           | <b>0,206729909</b>              | -18                      |
| 65                                       | 9,809282917           | <b>0,208120255</b>              | 10,34149025           | <b>0,206785061</b>              | -18                      |
| 66                                       | 9,804951542           | <b>0,208187903</b>              | 10,33870463           | <b>0,206827749</b>              | -18                      |
| 67                                       | 9,800632667           | <b>0,208255366</b>              | 10,33621063           | <b>0,206865971</b>              | -18                      |
| 68                                       | 9,797248              | <b>0,208308243</b>              | 10,332869             | <b>0,20691719</b>               | -18                      |
| 69                                       | 9,793433667           | <b>0,208367841</b>              | 10,32955475           | <b>0,206967995</b>              | -18                      |
| 70                                       | 9,79036125            | <b>0,208415853</b>              | 10,32667938           | <b>0,207012077</b>              | -18                      |
| 71                                       | 9,785449083           | <b>0,208492625</b>              | 10,32435575           | <b>0,207047703</b>              | -18                      |
| 72                                       | 9,782214583           | <b>0,208543184</b>              | 10,32095525           | <b>0,207099846</b>              | -18                      |
| 73                                       | 9,778279875           | <b>0,208604696</b>              | 10,31867463           | <b>0,20713482</b>               | -18                      |
| 74                                       | 9,774196958           | <b>0,208668534</b>              | 10,31641663           | <b>0,20716945</b>               | -18                      |
| 75                                       | 9,76972775            | <b>0,208738423</b>              | 10,31359375           | <b>0,207212747</b>              | -18                      |
| 76                                       | 9,766009125           | <b>0,208796583</b>              | 10,31082663           | <b>0,207255193</b>              | -18                      |
| 77                                       | 9,761830208           | <b>0,208861951</b>              | 10,30760788           | <b>0,207304572</b>              | -18                      |
| 78                                       | 9,758266875           | <b>0,208917698</b>              | 10,30468563           | <b>0,207349408</b>              | -18                      |
| 79                                       | 9,754253083           | <b>0,208980501</b>              | 10,30269025           | <b>0,207380025</b>              | -18                      |
| 80                                       | 9,749620958           | <b>0,20905299</b>               | 10,29939088           | <b>0,207430656</b>              | -18                      |

## DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "LOMO"

| Numero de Ts registradas C/ 2seg | Temperatura R1 | $\text{Log}(1,6((T_a - T_o)/(T_a - T)))$ | Temperatura R2 | $\text{Log}(1,6((T_a - T_o)/(T_a - T)))$ | Temperatura medio |
|----------------------------------|----------------|--|----------------|--|-------------------|
| 82                               | 9,740136208    | <b>0,209201456</b>                       | 10,29256325    | <b>0,207535448</b>                       | -18               |
| 83                               | 9,736930708    | <b>0,209251644</b>                       | 10,29068388    | <b>0,207564298</b>                       | -18               |
| 84                               | 9,73255625     | <b>0,209320143</b>                       | 10,28777638    | <b>0,207608933</b>                       | -18               |
| 85                               | 9,728246667    | <b>0,209387636</b>                       | 10,28443638    | <b>0,207660214</b>                       | -18               |
| 86                               | 9,724720875    | <b>0,209442863</b>                       | 10,28138525    | <b>0,207707066</b>                       | -18               |
| 87                               | 9,720054208    | <b>0,20951597</b>                        | 10,2783675     | <b>0,207753409</b>                       | -18               |
| 88                               | 9,71608325     | <b>0,209578188</b>                       | 10,27522925    | <b>0,207801609</b>                       | -18               |
| 89                               | 9,712032042    | <b>0,209641673</b>                       | 10,27219188    | <b>0,207848264</b>                       | -18               |
| ⋮                                | ⋮              | ⋮  | ⋮              | ⋮  | ⋮                 |
| 20802                            | -17,73664867   | <b>2,231774524</b>                       | -17,16535787   | <b>1,737707443</b>                       | -18               |
| 20.803                           | -17,74046737   | <b>2,238118086</b>                       | -17,16967675   | <b>1,739960545</b>                       | -18               |
| 20.804                           | -17,74428608   | <b>2,244555681</b>                       | -17,17399562   | <b>1,742225396</b>                       | -18               |
| 20805                            | -17,74810479   | <b>2,251090139</b>                       | -17,1783145    | <b>1,74450212</b>                        | -18               |
| 20.806                           | -17,7519235    | <b>2,257724419</b>                       | -17,18263337   | <b>1,746790843</b>                       | -18               |
| 20.807                           | -17,75574221   | <b>2,264461619</b>                       | -17,18695225   | <b>1,749091691</b>                       | -18               |
| 20808                            | -17,75956092   | <b>2,271304982</b>                       | -17,19127112   | <b>1,751404794</b>                       | -18               |
| 20.809                           | -17,76337962   | <b>2,278257907</b>                       | -17,19559      | <b>1,753730283</b>                       | -18               |
| 20.810                           | -17,76719833   | <b>2,28532396</b>                        | -17,19990887   | <b>1,75606829</b>                        | -18               |
| 20811                            | -17,77101704   | <b>2,292506883</b>                       | -17,20422775   | <b>1,758418953</b>                       | -18               |
| 20.812                           | -17,77483575   | <b>2,299810608</b>                       | -17,20854662   | <b>1,760782408</b>                       | -18               |
| 20.813                           | -17,77865446   | <b>2,307239266</b>                       | -17,2128655    | <b>1,763158796</b>                       | -18               |
| 20814                            | -17,78247317   | <b>2,314797207</b>                       | -17,21718437   | <b>1,765548258</b>                       | -18               |
| 20.815                           | -17,78629187   | <b>2,322489011</b>                       | -17,22150325   | <b>1,76795094</b>                        | -18               |
| 20.816                           | -17,79011058   | <b>2,330319505</b>                       | -17,22582212   | <b>1,770366988</b>                       | -18               |
| 20817                            | -17,79392929   | <b>2,338293781</b>                       | -17,230141     | <b>1,772796552</b>                       | -18               |
| 20.818                           | -17,797748     | <b>2,34641722</b>                        | -17,23445987   | <b>1,775239785</b>                       | -18               |
| 20.819                           | -17,80156671   | <b>2,354695508</b>                       | -17,23877875   | <b>1,77769684</b>                        | -18               |
| 20820                            | -17,80538542   | <b>2,363134664</b>                       | -17,24309762   | <b>1,780167875</b>                       | -18               |
| 20.821                           | -17,80920412   | <b>2,371741064</b>                       | -17,2474165    | <b>1,782653051</b>                       | -18               |
| 20.822                           | -17,81302283   | <b>2,380521471</b>                       | -17,25173537   | <b>1,785152529</b>                       | -18               |
| 20823                            | -17,81684154   | <b>2,389483066</b>                       | -17,25605425   | <b>1,787666476</b>                       | -18               |
| 20.824                           | -17,82066025   | <b>2,398633485</b>                       | -17,26037312   | <b>1,79019506</b>                        | -18               |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "LOMO"**

| <b>Numero de Ts registradas C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|---|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 20.828                                  | -17,83593508          | <b>2,437294323</b>              | -17,27764862          | <b>1,80045924</b>               | -18                      |
| 20829                                   | -17,83975379          | <b>2,447522283</b>              | -17,2819675           | <b>1,803063641</b>              | -18                      |
| 20.830                                  | -17,8435725           | <b>2,457996941</b>              | -17,28628637          | <b>1,805683756</b>              | -18                      |
| 20.831                                  | -17,84739121          | <b>2,468730491</b>              | -17,29060525          | <b>1,808319773</b>              | -18                      |
| 20832                                   | -17,85120992          | <b>2,479736058</b>              | -17,29492412          | <b>1,810971888</b>              | -18                      |
| 20.833                                  | -17,85502862          | <b>2,491027787</b>              | -17,299243            | <b>1,813640299</b>              | -18                      |
| 20.834                                  | -17,85884733          | <b>2,502620958</b>              | -17,30356187          | <b>1,816325206</b>              | -18                      |
| 20835                                   | -17,86266604          | <b>2,514532107</b>              | -17,30788075          | <b>1,819026815</b>              | -18                      |
| 20.836                                  | -17,86648475          | <b>2,526779172</b>              | -17,31219962          | <b>1,821745335</b>              | -18                      |
| 20.837                                  | -17,87030346          | <b>2,539381649</b>              | -17,3165185           | <b>1,82448098</b>               | -18                      |
| 20838                                   | -17,87412217          | <b>2,552360786</b>              | -17,32083737          | <b>1,827233965</b>              | -18                      |
| 20.839                                  | -17,87794087          | <b>2,565739793</b>              | -17,32515625          | <b>1,830004513</b>              | -18                      |
| 20.840                                  | -17,88175958          | <b>2,579544094</b>              | -17,32947512          | <b>1,83279285</b>               | -18                      |
| 20841                                   | -17,88557829          | <b>2,593801618</b>              | -17,333794            | <b>1,835599204</b>              | -18                      |
| 20.842                                  | -17,889397            | <b>2,608543138</b>              | -17,33811287          | <b>1,83842381</b>               | -18                      |
| 20.843                                  | -17,89321571          | <b>2,623802674</b>              | -17,34243175          | <b>1,841266908</b>              | -18                      |
| 20844                                   | -17,89703442          | <b>2,639617961</b>              | -17,34675062          | <b>1,844128741</b>              | -18                      |
| 20.845                                  | -17,90085312          | <b>2,656031015</b>              | -17,3510695           | <b>1,847009557</b>              | -18                      |
| 20.846                                  | -17,90467183          | <b>2,673088804</b>              | -17,35538837          | <b>1,84990961</b>               | -18                      |
| 20847                                   | -17,90849054          | <b>2,69084406</b>               | -17,35970725          | <b>1,852829159</b>              | -18                      |
| 20.848                                  | -17,91230925          | <b>2,709356261</b>              | -17,36402612          | <b>1,855768468</b>              | -18                      |
| 20.849                                  | -17,91612796          | <b>2,72869283</b>               | -17,368345            | <b>1,858727805</b>              | -18                      |
| 20850                                   | -17,91994667          | <b>2,748930625</b>              | -17,37266387          | <b>1,861707446</b>              | -18                      |
| 20.851                                  | -17,92376537          | <b>2,770157777</b>              | -17,37698275          | <b>1,864707672</b>              | -18                      |
| 20.852                                  | -17,92758408          | <b>2,792476013</b>              | -17,38130162          | <b>1,867728768</b>              | -18                      |
| 20853                                   | -17,93140279          | <b>2,816003603</b>              | -17,3856205           | <b>1,870771027</b>              | -18                      |
| 20.854                                  | -17,9352215           | <b>2,840879158</b>              | -17,38993937          | <b>1,873834748</b>              | -18                      |
| 20.855                                  | -17,93904021          | <b>2,867266571</b>              | -17,39425825          | <b>1,876920236</b>              | -18                      |
| 20856                                   | -17,94285892          | <b>2,895361575</b>              | -17,39857712          | <b>1,880027801</b>              | -18                      |
| 20.857                                  | -17,94667762          | <b>2,92540056</b>               | -17,402896            | <b>1,883157763</b>              | -18                      |
| 20.858                                  | -17,95049633          | <b>2,957672677</b>              | -17,40721487          | <b>1,886310446</b>              | -18                      |
| 20859                                   | -17,95431504          | <b>2,992536812</b>              | -17,41153375          | <b>1,889486183</b>              | -18                      |
| 20.860                                  | -17,95813375          | <b>3,030445983</b>              | -17,41585262          | <b>1,892685314</b>              | -18                      |
| 20.861                                  | -17,96195246          | <b>3,071983444</b>              | -17,4201715           | <b>1,895908185</b>              | -18                      |
| 20862                                   | -17,96577117          | <b>3,117917948</b>              | -17,42449037          | <b>1,899155152</b>              | -18                      |
| 20.863                                  | -17,96958987          | <b>3,16929184</b>               | -17,42880925          | <b>1,902426578</b>              | -18                      |
| 20.864                                  | -17,97340858          | <b>3,22756857</b>               | -17,43312812          | <b>1,905722833</b>              | -18                      |
| 20865                                   | -17,97722729          | <b>3,294895361</b>              | -17,437447            | <b>1,909044298</b>              | -18                      |

GRAFICO N° 1 LOMO DE LLAMA

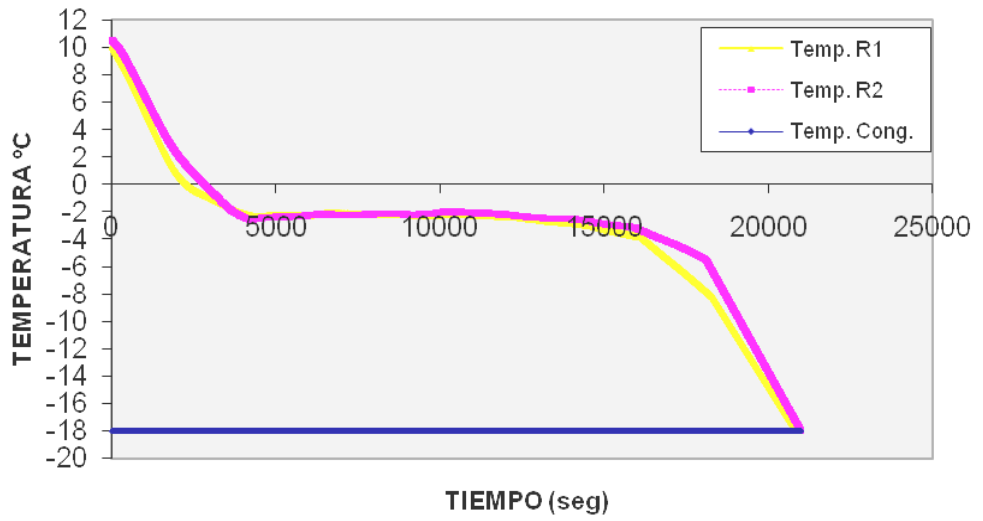
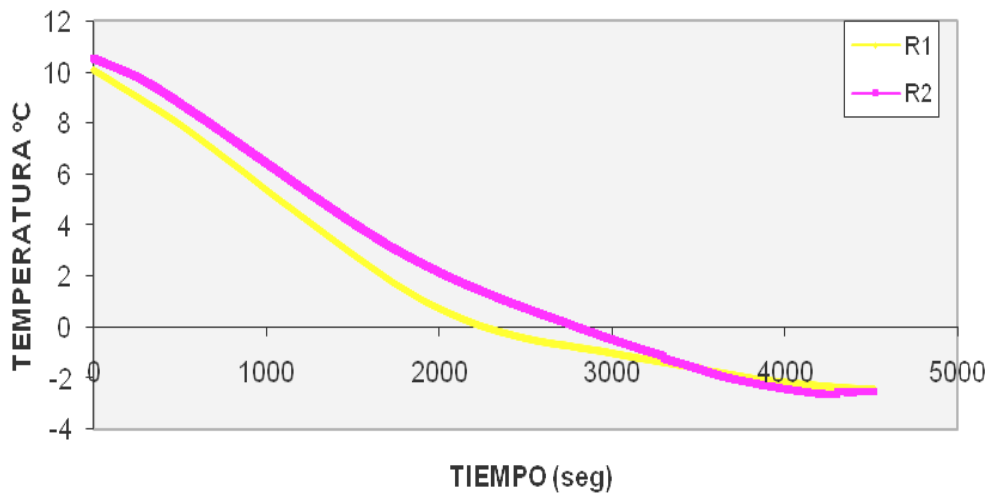
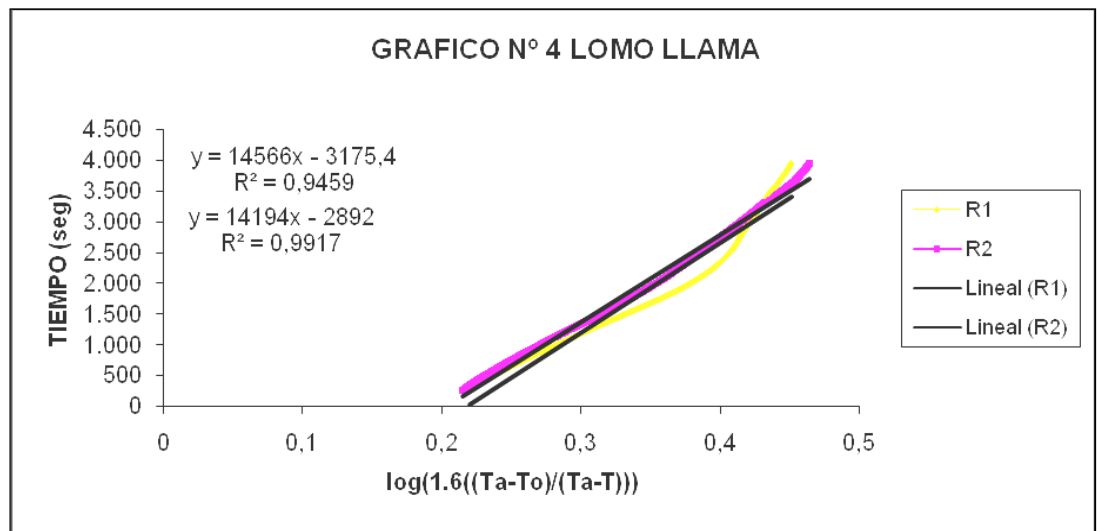
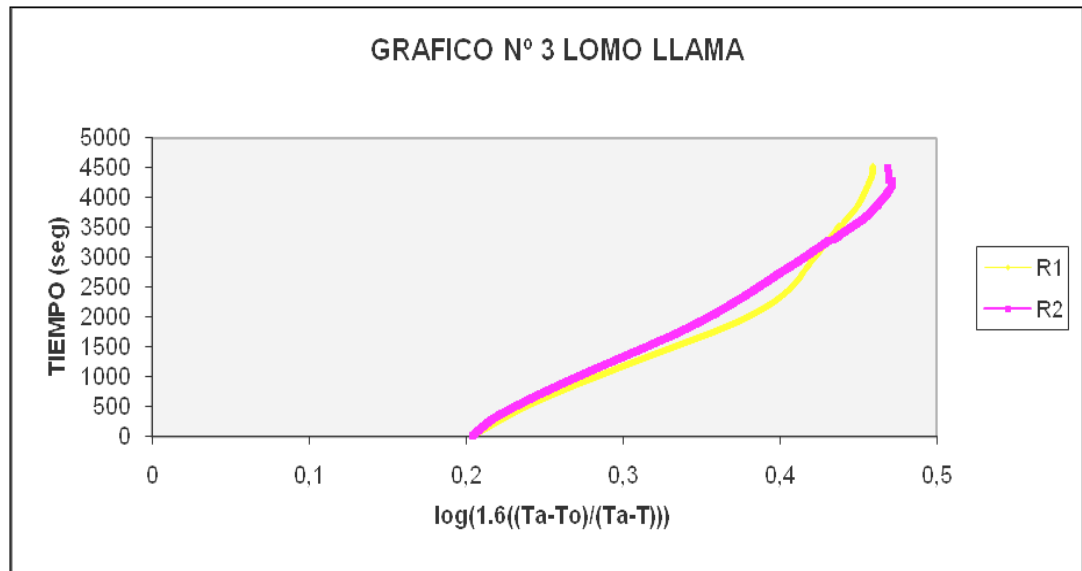


GRAFICO N° 2 LOMO DE LLAMA





$$t = 0.398 \frac{r^2}{\alpha} \log \left( 1.6 \frac{T_a - T_o}{T_a - T} \right)$$

$$\alpha = \frac{0.398 r^2}{f * 60}$$

| REPETICIONES | $f_c$    | $\alpha$    |
|--------------|----------|-------------|
| R1           | 14566,00 | 8,23827E-09 |
| R2           | 14194,00 | 8,45418E-09 |

# *ANEXOS III*



## *RESULTADOS DE LA DETERMINACIÓN DE LA DIFUSIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA SOLOMILLO*

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION “SOLOMILLO”**

| <b>Numero de Ts registradas C/ 2seg</b> | <b>Temperatura R1</b> | $\text{Log}(1,6((\text{Ta}-\text{To})/(\text{Ta}-\text{T})))$ | <b>Temperatura R2</b> | $\text{Log}(1,6((\text{Ta}-\text{To})/(\text{Ta}-\text{T})))$ | <b>Temperatura medio</b> |
|---|-----------------------|---|-----------------------|---|--------------------------|
| 1                                       | 7,699756              | <b>0,204119983</b>  | 11,079786             | <b>0,204119983</b>  | -18                      |
| 2                                       | 8,332942              | <b>0,1935496</b>  | 11,074796             | <b>0,204194513</b>  | -18                      |
| 3                                       | 8,008445              | <b>0,198934595</b>  | 11,058398             | <b>0,204439521</b>  | -18                      |
| 4                                       | 7,918994              | <b>0,200430842</b>  | 11,192909             | <b>0,202433815</b>  | -18                      |
| 5                                       | 7,883238              | <b>0,201030377</b>  | 11,280722             | <b>0,201129408</b>  | -18                      |
| 6                                       | 7,857443              | <b>0,201463407</b>  | 11,295149             | <b>0,200915478</b>  | -18                      |
| 7                                       | 7,960592              | <b>0,199734391</b>  | 11,346065             | <b>0,200161314</b>  | -18                      |
| 8                                       | 8,06397               | <b>0,198008416</b>  | 11,462642             | <b>0,198439500</b>  | -18                      |
| 9                                       | 7,990001              | <b>0,199242686</b>  | 11,538419             | <b>0,197323942</b>  | -18                      |
| 10                                      | 8,047735              | <b>0,198279018</b>  | 11,541001             | <b>0,197285982</b>  | -18                      |
| 11                                      | 8,054515              | <b>0,198165989</b>  | 11,46231              | <b>0,198444394</b>  | -18                      |
| 12                                      | 8,06196               | <b>0,198041909</b>  | 11,398954             | <b>0,199379310</b>  | -18                      |
| 13                                      | 8,106479              | <b>0,197300681</b>  | 11,430783             | <b>0,198909372</b>  | -18                      |
| 14                                      | 8,113819              | <b>0,197178593</b>  | 11,454766             | <b>0,198555612</b>  | -18                      |
| 15                                      | 8,190424              | <b>0,195906453</b>  | 11,48013              | <b>0,198181795</b>  | -18                      |
| 16                                      | 8,179256              | <b>0,196091683</b>  | 11,493202             | <b>0,197989264</b>  | -18                      |
| 17                                      | 8,135973              | <b>0,196810310</b>  | 11,499699             | <b>0,197893604</b>  | -18                      |
| 18                                      | 8,152033              | <b>0,196543527</b>  | 11,549591             | <b>0,197159715</b>  | -18                      |
| 19                                      | 8,136698              | <b>0,196798263</b>  | 11,594473             | <b>0,196500578</b>  | -18                      |
| 20                                      | 8,144603              | <b>0,196666931</b>  | 11,534541             | <b>0,197380963</b>  | -18                      |
| 21                                      | 8,138858              | <b>0,196762373</b>  | 11,551395             | <b>0,197133202</b>  | -18                      |
| 22                                      | 8,175561              | <b>0,196152984</b>  | 11,575489             | <b>0,196779255</b>  | -18                      |
| 23                                      | 8,170625              | <b>0,196234888</b>  | 11,566831             | <b>0,196906410</b>  | -18                      |
| 24                                      | 8,176056              | <b>0,196144772</b>  | 11,557967             | <b>0,197036629</b>  | -18                      |
| 25                                      | 8,178486              | <b>0,196104457</b>  | 11,541384             | <b>0,197280351</b>  | -18                      |
| 26                                      | 8,156604              | <b>0,196467625</b>  | 11,567058             | <b>0,196903076</b>  | -18                      |
| 27                                      | 8,162203              | <b>0,196374672</b>  | 11,574912             | <b>0,196787728</b>  | -18                      |
| 28                                      | 8,143307              | <b>0,196688460</b>  | 11,576037             | <b>0,196771208</b>  | -18                      |
| 29                                      | 8,161522              | <b>0,196385976</b>  | 11,587789             | <b>0,196598676</b>  | -18                      |
| 30                                      | 8,174051              | <b>0,196178038</b>  | 11,585904             | <b>0,196626345</b>  | -18                      |
| 31                                      | 8,192996              | <b>0,195863806</b>  | 11,583417             | <b>0,196662854</b>  | -18                      |
| 32                                      | 8,212977              | <b>0,195532636</b>  | 11,552507             | <b>0,197116860</b>  | -18                      |
| 33                                      | 8,215774              | <b>0,195486298</b>  | 11,542805             | <b>0,197259461</b>  | -18                      |
| 34                                      | 8,24141               | <b>0,195061816</b>  | 11,541237             | <b>0,197282512</b>  | -18                      |
| 35                                      | 8,229773              | <b>0,195254451</b>  | 11,537836             | <b>0,197332514</b>  | -18                      |
| 36                                      | 8,237844              | <b>0,195120837</b>  | 11,55242              | <b>0,197118139</b>  | -18                      |
| 37                                      | 8,254944              | <b>0,194837886</b>  | 11,532927             | <b>0,197404697</b>  | -18                      |
| 38                                      | 8,268352              | <b>0,194616155</b>  | 11,539255             | <b>0,197311651</b>  | -18                      |
| 39                                      | 8,269236              | <b>0,194601541</b>  | 11,54137              | <b>0,197280557</b>  | -18                      |
| 40                                      | 8,278326              | <b>0,194451287</b>  | 11,554165             | <b>0,197092495</b>  | -18                      |



**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION “SOLOMILLO”**

| <b>Numero de Ts registradas C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|---|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 43                                      | 8,282395              | <b>0,194384045</b>              | 11,576881             | <b>0,196758815</b>              | -18                      |
| 44                                      | 8,285167              | <b>0,194338242</b>              | 11,57972              | <b>0,196717130</b>              | -18                      |
| 45                                      | 8,275104              | <b>0,194504539</b>              | 11,597058             | <b>0,196462645</b>              | -18                      |
| 46                                      | 8,275062              | <b>0,194505233</b>              | 11,597048             | <b>0,196462792</b>              | -18                      |
| 47                                      | 8,272775              | <b>0,194543036</b>              | 11,601762             | <b>0,196393626</b>              | -18                      |
| 48                                      | 8,269479              | <b>0,194597523</b>              | 11,612107             | <b>0,196241879</b>              | -18                      |
| 49                                      | 8,26786               | <b>0,19462429</b>               | 11,62264              | <b>0,196087428</b>              | -18                      |
| 50                                      | 8,277666              | <b>0,194462194</b>              | 11,627318             | <b>0,196018850</b>              | -18                      |
| 51                                      | 8,273889              | <b>0,194524622</b>              | 11,628806             | <b>0,195997038</b>              | -18                      |
| 52                                      | 8,269553              | <b>0,1945963</b>                | 11,634447             | <b>0,195914361</b>              | -18                      |
| 53                                      | 8,281084              | <b>0,194405708</b>              | 11,642533             | <b>0,195795877</b>              | -18                      |
| 54                                      | 8,289925              | <b>0,194259636</b>              | 11,643399             | <b>0,195783189</b>              | -18                      |
| 55                                      | 8,297514              | <b>0,194134288</b>              | 11,637081             | <b>0,195875762</b>              | -18                      |
| 56                                      | 8,297265              | <b>0,1941384</b>                | 11,642551             | <b>0,195795613</b>              | -18                      |
| 57                                      | 8,30291               | <b>0,194045184</b>              | 11,642413             | <b>0,195797635</b>              | -18                      |
| 58                                      | 8,302371              | <b>0,194054083</b>              | 11,639622             | <b>0,195838528</b>              | -18                      |
| 59                                      | 8,313716              | <b>0,1938668</b>                | 11,633775             | <b>0,195924210</b>              | -18                      |
| 60                                      | 8,338599              | <b>0,193456312</b>              | 11,646313             | <b>0,195740499</b>              | -18                      |
| 61                                      | 8,339536              | <b>0,193440863</b>              | 11,636183             | <b>0,195888921</b>              | -18                      |
| 62                                      | 8,337483              | <b>0,193474714</b>              | 11,654014             | <b>0,195627701</b>              | -18                      |
| 63                                      | 8,337301              | <b>0,193477716</b>              | 11,672615             | <b>0,195355367</b>              | -18                      |
| 64                                      | 8,332594              | <b>0,19355534</b>               | 11,670112             | <b>0,195392003</b>              | -18                      |
| 65                                      | 8,334131              | <b>0,193529991</b>              | 11,678087             | <b>0,195275285</b>              | -18                      |
| 66                                      | 8,348802              | <b>0,193288109</b>              | 11,685831             | <b>0,195161978</b>              | -18                      |
| 67                                      | 8,354140              | <b>0,193200134</b>              | 11,694791             | <b>0,195030916</b>              | -18                      |
| 68                                      | 8,351544              | <b>0,193242916</b>              | 11,689207             | <b>0,195112591</b>              | -18                      |
| 69                                      | 8,354121              | <b>0,193200447</b>              | 11,686278             | <b>0,195155439</b>              | -18                      |
| 70                                      | 8,359851              | <b>0,193106032</b>              | 11,690506             | <b>0,19509359</b>               | -18                      |
| 71                                      | 8,364528              | <b>0,193028982</b>              | 11,692584             | <b>0,195063195</b>              | -18                      |
| 72                                      | 8,375789              | <b>0,192843523</b>              | 11,69055              | <b>0,195092946</b>              | -18                      |
| 73                                      | 8,374699              | <b>0,192861471</b>              | 11,685225             | <b>0,195170844</b>              | -18                      |
| 74                                      | 8,367258              | <b>0,192984014</b>              | 11,688781             | <b>0,195118823</b>              | -18                      |
| 75                                      | 8,365090              | <b>0,193019725</b>              | 11,695695             | <b>0,195017695</b>              | -18                      |
| 76                                      | 8,371356              | <b>0,192916521</b>              | 11,710976             | <b>0,19479427</b>               | -18                      |
| 77                                      | 8,367307              | <b>0,192983207</b>              | 11,689648             | <b>0,19510614</b>               | -18                      |
| 78                                      | 8,374780              | <b>0,192860137</b>              | 11,701064             | <b>0,194939181</b>              | -18                      |
| 79                                      | 8,375642              | <b>0,192845943</b>              | 11,70471              | <b>0,194885872</b>              | -18                      |
| 80                                      | 8,371107              | <b>0,192920622</b>              | 11,701531             | <b>0,194932353</b>              | -18                      |
| 81                                      | 8,381400              | <b>0,192751144</b>              | 11,70138              | <b>0,194934561</b>              | -18                      |
| 82                                      | 8,381624              | <b>0,192747456</b>              | 11,699661             | <b>0,194959697</b>              | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "SOLOMILLO"**

| <b>Numero de Ts registradas C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|---|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 84                                      | 8,378339              | <b>0,192801537</b>              | 11,69631              | <b>0,195008701</b>              | -18                      |
| 85                                      | 8,38683               | <b>0,192661764</b>              | 11,706501             | <b>0,194859688</b>              | -18                      |
| 86                                      | 8,389321              | <b>0,192620767</b>              | 11,718217             | <b>0,194688439</b>              | -18                      |
| 87                                      | 8,394417              | <b>0,192536909</b>              | 11,724452             | <b>0,194597332</b>              | -18                      |
| 88                                      | 8,39478               | <b>0,192530936</b>              | 11,728803             | <b>0,194533766</b>              | -18                      |
| 89                                      | 8,395876              | <b>0,192512903</b>              | 11,725323             | <b>0,194584606</b>              | -18                      |
| 90                                      | 8,402019              | <b>0,192411843</b>              | 11,726944             | <b>0,194560924</b>              | -18                      |
| ⋮                                       | ⋮                     | ⋮                               | ⋮                     | ⋮                               | ⋮                        |
| 21.958                                  | -17,672984            | <b>2,099479981</b>              | -17,847481            | <b>2,48438724</b>               | -18                      |
| 21.959                                  | -17,678256            | <b>2,106538526</b>              | -17,852175            | <b>2,497963301</b>              | -18                      |
| 21960                                   | -17,683528            | <b>2,113713691</b>              | -17,856869            | <b>2,511977483</b>              | -18                      |
| 21.961                                  | -17,6888              | <b>2,121009394</b>              | -17,861563            | <b>2,52645901</b>               | -18                      |
| 21.962                                  | -17,694072            | <b>2,128429755</b>              | -17,866257            | <b>2,541440128</b>              | -18                      |
| 21963                                   | -17,699344            | <b>2,135979107</b>              | -17,870951            | <b>2,556956545</b>              | -18                      |
| 21.964                                  | -17,704616            | <b>2,143662015</b>              | -17,875645            | <b>2,573047937</b>              | -18                      |
| 21.965                                  | -17,709888            | <b>2,15148329</b>               | -17,880339            | <b>2,589758561</b>              | -18                      |
| 21966                                   | -17,71516             | <b>2,159448006</b>              | -17,885033            | <b>2,60713799</b>               | -18                      |
| 21.967                                  | -17,720432            | <b>2,167561523</b>              | -17,889727            | <b>2,625241999</b>              | -18                      |
| 21.968                                  | -17,725704            | <b>2,175829508</b>              | -17,894421            | <b>2,644133645</b>              | -18                      |
| 21969                                   | -17,730976            | <b>2,184257957</b>              | -17,899115            | <b>2,663884591</b>              | -18                      |
| 21.970                                  | -17,736248            | <b>2,192853221</b>              | -17,903809            | <b>2,684576749</b>              | -18                      |
| 21.971                                  | -17,74152             | <b>2,201622038</b>              | -17,908503            | <b>2,706304334</b>              | -18                      |
| 21972                                   | -17,746792            | <b>2,21057156</b>               | -17,913197            | <b>2,729176454</b>              | -18                      |
| 21.973                                  | -17,752064            | <b>2,219709392</b>              | -17,917891            | <b>2,753320426</b>              | -18                      |
| 21.974                                  | -17,757336            | <b>2,229043631</b>              | -17,922585            | <b>2,778886071</b>              | -18                      |
| 21975                                   | -17,762608            | <b>2,238582903</b>              | -17,927279            | <b>2,806051347</b>              | -18                      |
| 21.976                                  | -17,76788             | <b>2,248336421</b>              | -17,931973            | <b>2,83502987</b>               | -18                      |
| 21.977                                  | -17,773152            | <b>2,258314028</b>              | -17,936667            | <b>2,866081128</b>              | -18                      |
| 21978                                   | -17,778424            | <b>2,268526265</b>              | -17,941361            | <b>2,899524633</b>              | -18                      |
| 21.979                                  | -17,783696            | <b>2,278984432</b>              | -17,946055            | <b>2,935759991</b>              | -18                      |
| 21.980                                  | -17,788968            | <b>2,289700668</b>              | -17,950749            | <b>2,975296136</b>              | -18                      |
| 21981                                   | -17,79424             | <b>2,300688031</b>              | -17,955443            | <b>3,018795247</b>              | -18                      |
| 21.982                                  | -17,799512            | <b>2,311960599</b>              | -17,960137            | <b>3,067141209</b>              | -18                      |
| 21.983                                  | -17,804784            | <b>2,323533573</b>              | -17,964831            | <b>3,121551169</b>              | -18                      |
| 21984                                   | -17,810056            | <b>2,335423403</b>              | -17,969525            | <b>3,183767475</b>              | -18                      |

**DIFUSIVIDAD EN CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "SOLOMILLO"**

| <b>Numero de Ts registradas C/ 2seg</b> | <b>Temperatura R1</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura R2</b> | <b>Log(1,6((Ta-To)/(Ta-T)))</b> | <b>Temperatura medio</b> |
|---|-----------------------|---------------------------------|-----------------------|---------------------------------|--------------------------|
| 21.988                                  | -17,831144            | <b>2,386532486</b>              | -17,988301            | <b>3,599562448</b>              | -18                      |
| 21.989                                  | -17,836416            | <b>2,400308159</b>              | -17,992995            | <b>3,822303049</b>              | -18                      |
| 21990                                   | -17,841688            | <b>2,414535147</b>              | -17,997689            | <b>4,303911243</b>              | -18                      |
| 21.991                                  | -17,84696             | <b>2,429244026</b>              | -18,002383            |                                 | -18                      |
| 21.992                                  | -17,852232            | <b>2,444468587</b>              | -18,002383            |                                 | -18                      |
| 21993                                   | -17,857504            | <b>2,460246309</b>              | -18,002383            |                                 | -18                      |
| 21.994                                  | -17,862776            | <b>2,476618908</b>              | -18,002383            |                                 | -18                      |
| 21.995                                  | -17,868048            | <b>2,493633005</b>              | -18,002383            |                                 | -18                      |
| 21996                                   | -17,87332             | <b>2,511340928</b>              | -18,002383            |                                 | -18                      |
| 21.997                                  | -17,878592            | <b>2,529801678</b>              | -18,002383            |                                 | -18                      |
| 21.998                                  | -17,883864            | <b>2,549082119</b>              | -18,002383            |                                 | -18                      |
| 21999                                   | -17,889136            | <b>2,569258439</b>              | -18,002383            |                                 | -18                      |
| 22.000                                  | -17,894408            | <b>2,590417967</b>              | -18,002383            |                                 | -18                      |
| 22.001                                  | -17,89968             | <b>2,612661459</b>              | -18,002383            |                                 | -18                      |
| 22002                                   | -17,904952            | <b>2,636106</b>                 | -18,002383            |                                 | -18                      |
| 22.003                                  | -17,910224            | <b>2,660888731</b>              | -18,002383            |                                 | -18                      |
| 22.004                                  | -17,915496            | <b>2,687171716</b>              | -18,002383            |                                 | -18                      |
| 22005                                   | -17,920768            | <b>2,715148364</b>              | -18,002383            |                                 | -18                      |
| 22.006                                  | -17,92604             | <b>2,74505208</b>               | -18,002383            |                                 | -18                      |
| 22.007                                  | -17,931312            | <b>2,777168112</b>              | -18,002383            |                                 | -18                      |
| 22008                                   | -17,936584            | <b>2,811850138</b>              | -18,002383            |                                 | -18                      |
| 22.009                                  | -17,941856            | <b>2,849544077</b>              | -18,002383            |                                 | -18                      |
| 22.010                                  | -17,947128            | <b>2,890823244</b>              | -18,002383            |                                 | -18                      |
| 22011                                   | -17,9524              | <b>2,93644203</b>               | -18,002383            |                                 | -18                      |
| 22.012                                  | -17,957672            | <b>2,987421234</b>              | -18,002383            |                                 | -18                      |
| 22.013                                  | -17,962944            | <b>3,045190445</b>              | -18,002383            |                                 | -18                      |
| 22014                                   | -17,968216            | <b>3,111840431</b>              | -18,002383            |                                 | -18                      |
| 22.015                                  | -17,973488            | <b>3,190606492</b>              | -18,002383            |                                 | -18                      |
| 22.016                                  | -17,97876             | <b>3,28689447</b>               | -18,002383            |                                 | -18                      |
| 22017                                   | -17,984032            | <b>3,410798459</b>              | -18,002383            |                                 | -18                      |
| 22.018                                  | -17,989304            | <b>3,584827588</b>              | -18,002383            |                                 | -18                      |
| 22.019                                  | -17,994576            | <b>3,879729302</b>              | -18,002383            |                                 | -18                      |
| 22020                                   | -17,999848            | <b>5,432205394</b>              | -18,002383            |                                 | -18                      |

GRAFICO N°1 SOLOMILLO LLAMA

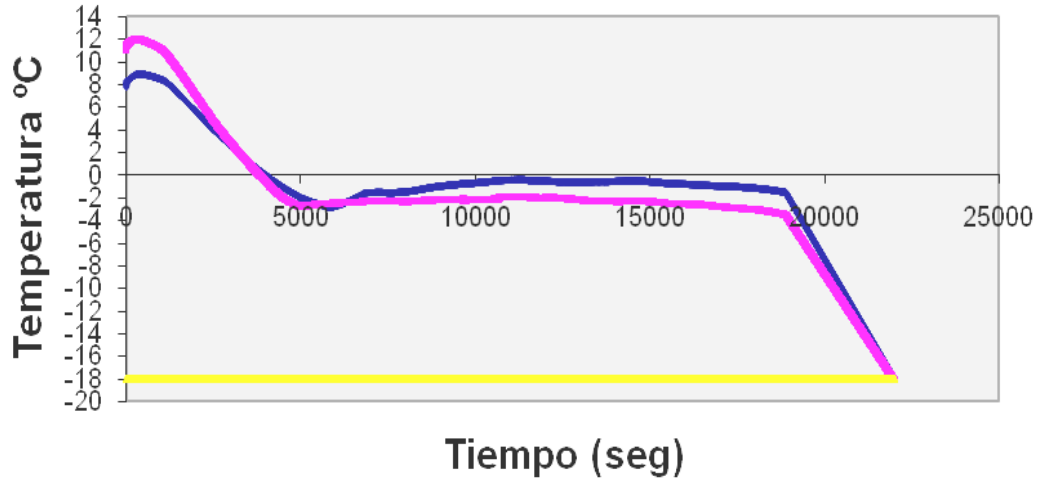
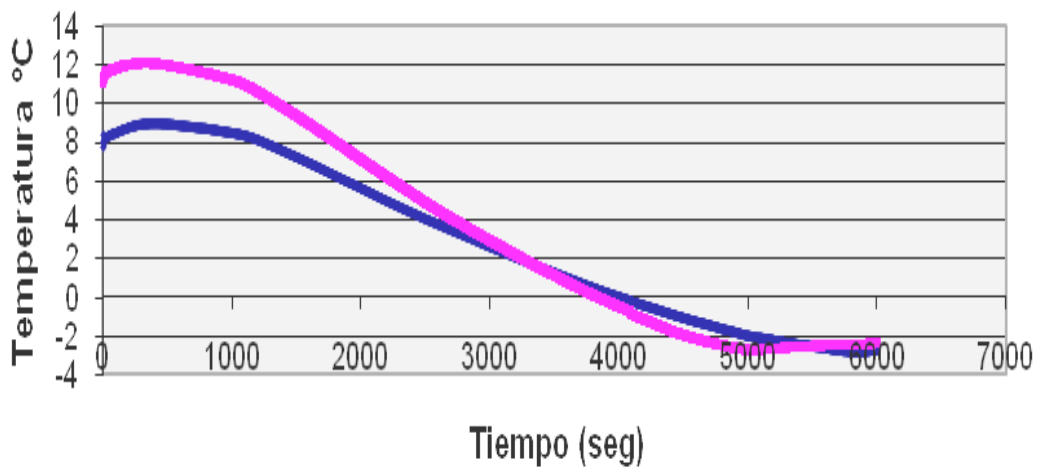
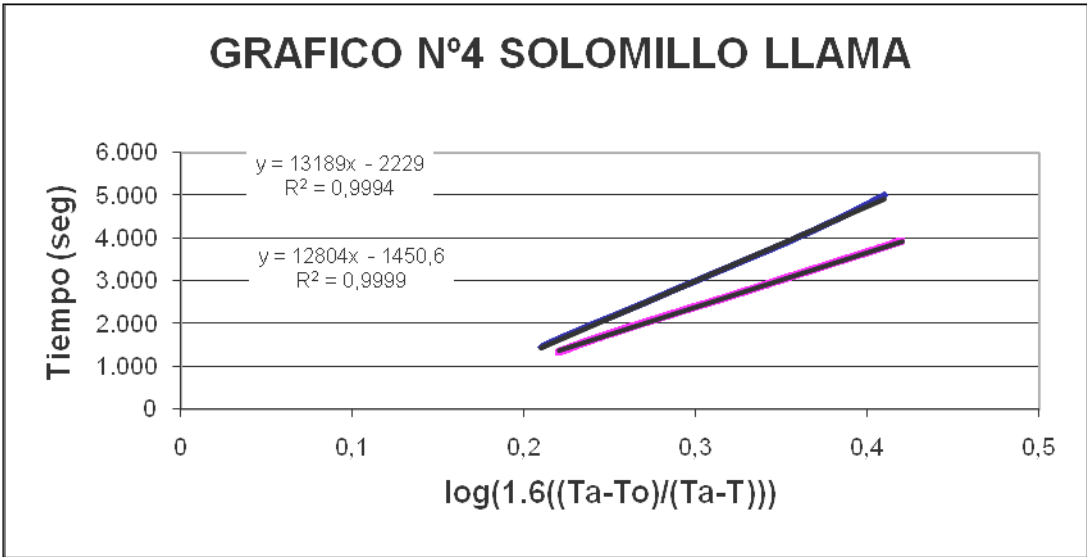
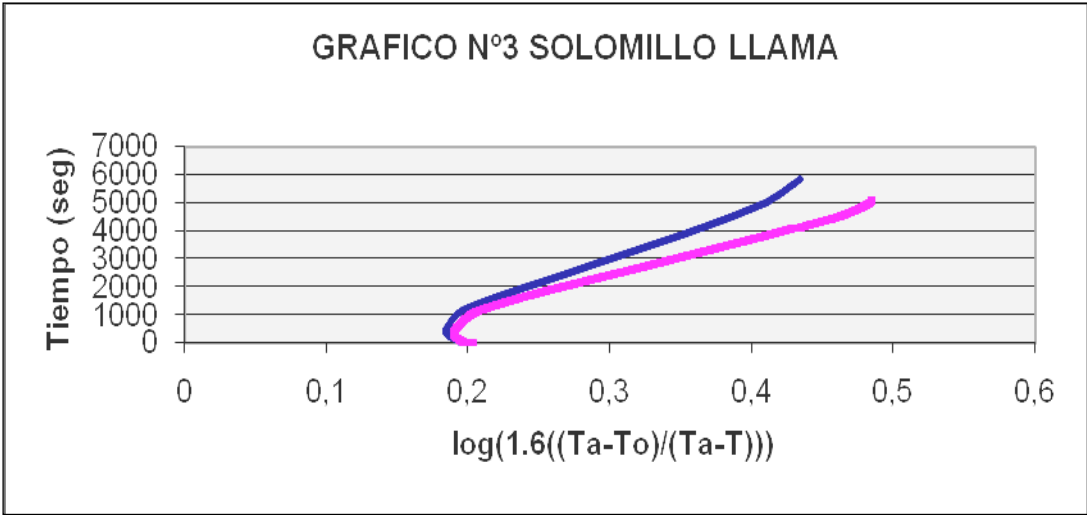


GRAFICO N°2 SOLOMILLO LLAMA





$$t = 0.398 \frac{r^2}{\alpha} \log \left( 1.6 \frac{T_a - T_o}{T_a - T} \right)$$

$$\alpha = \frac{0.398 r^2}{f * 60}$$

| REPETICIONES | $f_c$    | $\alpha$    |
|--------------|----------|-------------|
| R1           | 13189,00 | 9,09839E-09 |
| R2           | 12804,00 | 9,37197E-09 |

# *ANEXOS IV*



## *RESULTADOS DE LA DETERMINACIÓN DE LA CONDUCTIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA FILETE*

## CONDUCTIVIDAD TERMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "FILETE"

|                            |      |
|----------------------------|------|
| Nº Total de Ts registradas | 1800 |
| Tiempo total (seg)         | 60   |

| Tiempo (seg) | In T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 1            | 0          | -2,12078279              | -2,16844349              | -2,18866619              |
| 2            | 0,69314718 | -2,07419821              | -2,12185891              | -2,14208161              |
| 3            | 1,09861229 | -2,0593639               | -2,1070246               | -2,1272473               |
| 4            | 1,38629436 | -2,05468244              | -2,10234314              | -2,12256584              |
| 5            | 1,60943791 | -2,0179374               | -2,0655981               | -2,0858208               |
| 6            | 1,79175947 | -1,92743033              | -1,97509103              | -1,99531373              |
| 7            | 1,94591015 | -1,90324332              | -1,95090402              | -1,97112672              |
| 8            | 2,07944154 | -1,87473063              | -1,92239133              | -1,94261403              |
| 9            | 2,19722458 | -1,86330177              | -1,91096247              | -1,93118517              |
| 10           | 2,30258509 | -1,76518873              | -1,81284943              | -1,83307213              |
| 11           | 2,39789527 | -1,74382157              | -1,79148227              | -1,81170497              |
| 12           | 2,48490665 | -1,70543031              | -1,75309101              | -1,77331371              |
| 13           | 2,56494936 | -1,66920752              | -1,71686822              | -1,73709092              |
| 14           | 2,63905733 | -1,64743577              | -1,69509647              | -1,71531917              |
| 15           | 2,7080502  | -1,60722541              | -1,65488611              | -1,67510881              |
| 16           | 2,77258872 | -1,59588305              | -1,64354375              | -1,66376645              |
| 17           | 2,83321334 | -1,59837003              | -1,64603073              | -1,66625343              |
| 18           | 2,89037176 | -1,56966377              | -1,61732447              | -1,69242317              |
| 19           | 2,94443898 | -1,51800557              | -1,56566627              | -1,58588897              |
| 20           | 2,99573227 | -1,51000018              | -1,55766088              | -1,57788358              |
| 21           | 3,04452244 | -1,44629341              | -1,49395411              | -1,51417681              |
| 22           | 3,09104245 | -1,37503887              | -1,42269957              | -1,44292227              |
| 23           | 3,13549422 | -1,28169999              | -1,32936069              | -1,34958339              |
| 24           | 3,17805383 | -1,28140466              | -1,32906536              | -1,34928806              |
| 25           | 3,21887582 | -1,26111863              | -1,30877933              | -1,32900203              |
| 26           | 3,25809654 | -1,17229857              | -1,21995927              | -1,24018197              |

| Tiempo (seg) | In T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 27           | 3,29583687 | -1,17026215              | -1,21792285              | -1,23814555              |
| 28           | 3,33220451 | -1,15301807              | -1,20067877              | -1,27577747              |
| 29           | 3,36729583 | -1,13221508              | -1,17987578              | -1,20009848              |
| 30           | 3,40119738 | -0,99889337              | -1,04655407              | -1,06677677              |
| 31           | 3,4339872  | -0,98660853              | -1,03426923              | -1,05449193              |
| 32           | 3,4657359  | -0,97959497              | -1,02725567              | -1,04747837              |
| 33           | 3,49650756 | -0,9614971               | -1,0091578               | -1,0293805               |
| 34           | 3,52636052 | -0,82631597              | -0,87397667              | -0,89419937              |
| 35           | 3,55534806 | -0,89946018              | -0,94712088              | -0,96734358              |
| 36           | 3,58351894 | -0,8655187               | -0,9131794               | -0,9334021               |
| 37           | 3,61091791 | -0,84772403              | -0,89538473              | -0,91560743              |
| 38           | 3,63758616 | -0,82864999              | -0,87631069              | -0,89653339              |
| 39           | 3,66356165 | -0,739186                | -0,7868467               | -0,8619454               |
| 40           | 3,68887945 | -0,73847943              | -0,78614013              | -0,80636283              |
| 41           | 3,71357207 | -0,7169619               | -0,7646226               | -0,7848453               |
| 42           | 3,73766962 | -0,65204667              | -0,69970737              | -0,71993007              |
| 43           | 3,76120012 | -0,67922147              | -0,72688217              | -0,74710487              |
| 44           | 3,78418963 | -0,6608807               | -0,7085414               | -0,7287641               |
| 45           | 3,80666249 | -0,6316435               | -0,6793042               | -0,6995269               |
| 46           | 3,8286414  | -0,55733007              | -0,60499077              | -0,62521347              |
| 47           | 3,8501476  | -0,52066015              | -0,56832085              | -0,58854355              |
| 48           | 3,87120101 | -0,51128283              | -0,55894353              | -0,57916623              |
| 49           | 3,8918203  | -0,49540793              | -0,54306863              | -0,56329133              |
| 50           | 3,91202301 | -0,46916534              | -0,51682604              | -0,53704874              |
| 51           | 3,93182563 | -0,44899493              | -0,49665563              | -0,32681198              |
| 52           | 3,95124372 | -0,44327941              | -0,49094011              | -0,51116281              |
| 53           | 3,97029191 | -0,44035725              | -0,48801795              | -0,56311665              |
| 54           | 3,98898405 | -0,3725156               | -0,4201763               | -0,440399                |
| 55           | 4,00733319 | -0,22805408              | -0,27571478              | -0,29593748              |
| 56           | 4,02535169 | -0,04860831              | -0,09626901              | -0,17267253              |
| 57           | 4,04305127 | -0,05121795              | -0,09887865              | -0,08330271              |
| 58           | 4,06044301 | 0,02037933               | -0,02728137              | -0,13687389              |
| 59           | 4,07753744 | 0,0313273                | -0,0163334               | -0,0914321               |
| 60           | 4,09434456 | 0,0511695                | 0,0035088                | -0,027438                |



GRAFICO N°1 FILETE

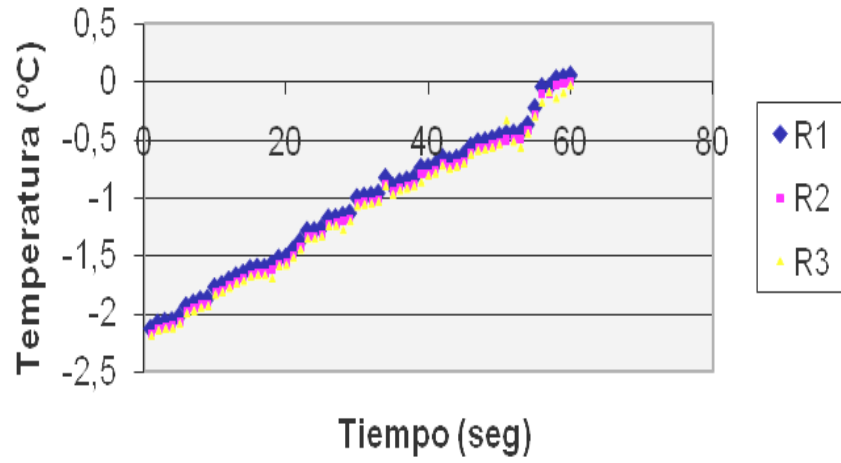
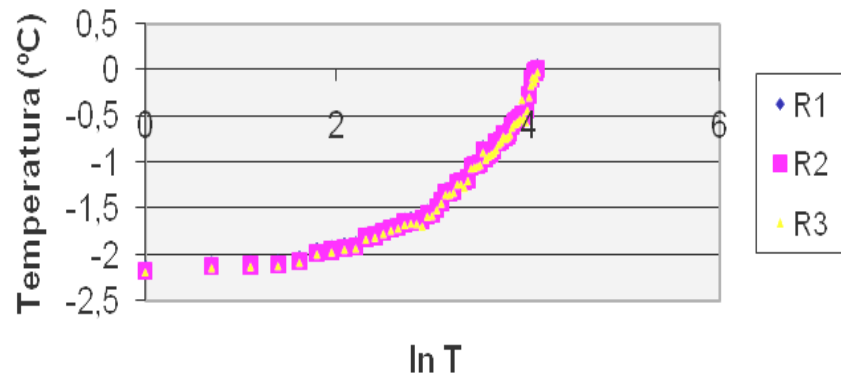
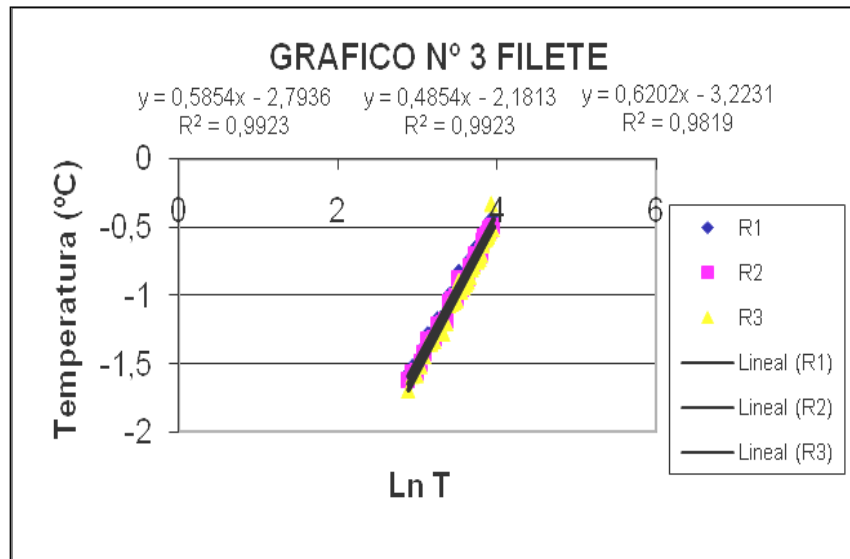


GRAFICO N° 2 FILETE





$$k = \frac{Q}{4\pi} \frac{\Delta T}{\ln \Delta t}$$

| V (v) | I (mA) | ln t/T (°C) | k(Wm-1°C-1) |
|-------|--------|-------------|-------------|
| 3,55  | 0,47   | 1,70823369  | 0,26414987  |
| 3,55  | 0,47   | 2,06015657  | 0,2190269   |
| 3,55  | 0,47   | 1,6123831   | 0,27985267  |

# *ANEXOS V*



## *RESULTADOS DE LA DETERMINACIÓN DE LA CONDUCTIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA LOMO*

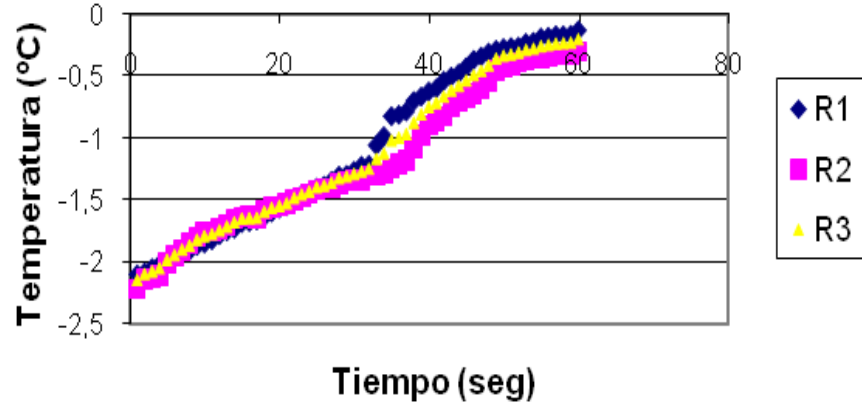
## CONDUCTIVIDAD TERMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "LOMO"

|                            |      |
|----------------------------|------|
| N° Total de Ts registradas | 1800 |
| Tiempo total (seg)         | 60   |

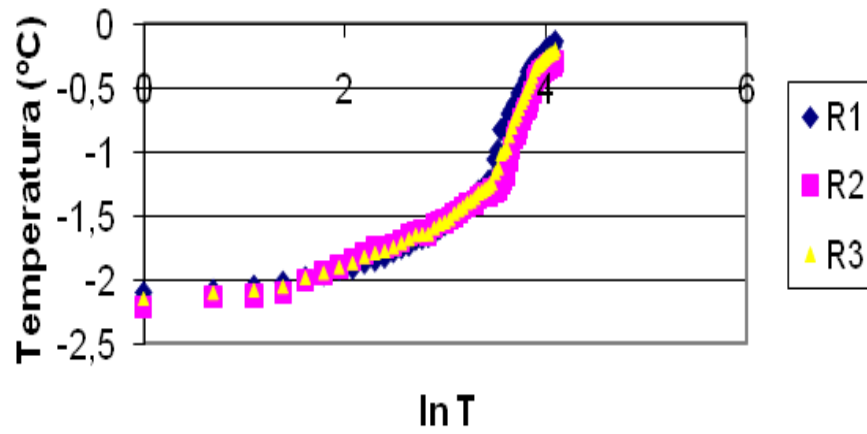
| Tiempo (seg) | ln T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 1            | 0          | -2,102699                | -2,2195230               | -2,149741                |
| 2            | 0,69314718 | -2,0852226               | -2,1408310               | -2,1016568               |
| 3            | 1,09861229 | -2,0518945               | -2,1331530               | -2,08115375              |
| 4            | 1,38629436 | -2,02112                 | -2,1102480               | -2,054314                |
| 5            | 1,60943791 | -1,98481147              | -2,0105180               | -1,98629474              |
| 6            | 1,79175947 | -1,9637054               | -1,9526214               | -1,9467934               |
| 7            | 1,94591015 | -1,9210122               | -1,9062479               | -1,90226005              |
| 8            | 2,07944154 | -1,91194547              | -1,8523100               | -1,87075774              |
| 9            | 2,19722458 | -1,87072565              | -1,7962380               | -1,82211183              |
| 10           | 2,30258509 | -1,852048                | -1,7562170               | -1,7927625               |
| 11           | 2,39789527 | -1,825228                | -1,7526210               | -1,7775545               |
| 12           | 2,48490665 | -1,7837935               | -1,7323590               | -1,74670625              |
| 13           | 2,56494936 | -1,753717                | -1,7026213               | -1,71679917              |
| 14           | 2,63905733 | -1,732094                | -1,6562559               | -1,68280494              |
| 15           | 2,7080502  | -1,686694                | -1,6393146               | -1,6516343               |
| 16           | 2,77258872 | -1,677993                | -1,6315647               | -1,6472838               |
| 17           | 2,83321334 | -1,6638118               | -1,6493310               | -1,6452014               |
| 18           | 2,89037176 | -1,63582                 | -1,5799540               | -1,596517                |
| 19           | 2,94443898 | -1,600208                | -1,5553547               | -1,56641135              |
| 20           | 2,99573227 | -1,570834                | -1,5495782               | -1,5488361               |
| 21           | 3,04452244 | -1,550791                | -1,5282233               | -1,52813715              |
| 22           | 3,09104245 | -1,490834                | -1,4992526               | -1,48367329              |
| 23           | 3,13549422 | -1,456068                | -1,4792116               | -1,45626982              |
| 24           | 3,17805383 | -1,442938                | -1,4462547               | -1,43322635              |
| 25           | 3,21887582 | -1,400828                | -1,4182255               | -1,39815674              |
| 26           | 3,25809654 | -1,3841167               | -1,4083110               | -1,38484385              |

| Tiempo (seg) | In T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 27           | 3,29583687 | -1,346101                | -1,4007212               | -1,36204112              |
| 28           | 3,33220451 | -1,3032347               | -1,3666470               | -1,32357085              |
| 29           | 3,36729583 | -1,295587                | -1,3493148               | -1,3110809               |
| 30           | 3,40119738 | -1,264167                | -1,3395120               | -1,2904695               |
| 31           | 3,4339872  | -1,223234                | -1,3393140               | -1,269904                |
| 32           | 3,4657359  | -1,2150428               | -1,3062457               | -1,24927425              |
| 33           | 3,49650756 | -1,055794                | -1,3039521               | -1,16850305              |
| 34           | 3,52636052 | -0,983305                | -1,2893148               | -1,1249399               |
| 35           | 3,55534806 | -0,821128                | -1,2395780               | -1,018983                |
| 36           | 3,58351894 | -0,809276                | -1,2062465               | -0,99639124              |
| 37           | 3,61091791 | -0,7837979               | -1,1756480               | -0,96835295              |
| 38           | 3,63758616 | -0,6985523               | -1,0755657               | -0,875689                |
| 39           | 3,66356165 | -0,66279444              | -0,9756497               | -0,80785207              |
| 40           | 3,68887945 | -0,6213691               | -0,8962354               | -0,74743225              |
| 41           | 3,71357207 | -0,59709433              | -0,8553479               | -0,71485112              |
| 42           | 3,73766962 | -0,5347315               | -0,8162347               | -0,6641131               |
| 43           | 3,76120012 | -0,501244                | -0,7493147               | -0,61390934              |
| 44           | 3,78418963 | -0,4751389               | -0,6993130               | -0,57585595              |
| 45           | 3,80666249 | -0,42512112              | -0,6662157               | -0,53429841              |
| 46           | 3,8286414  | -0,3649958               | -0,6393145               | -0,49078515              |
| 47           | 3,8501476  | -0,338194                | -0,5953145               | -0,45538425              |
| 48           | 3,87120101 | -0,306231                | -0,5393146               | -0,4114028               |
| 49           | 3,8918203  | -0,285024                | -0,4493147               | -0,35579935              |
| 50           | 3,91202301 | -0,269869                | -0,4173140               | -0,3322215               |
| 51           | 3,93182563 | -0,260894                | -0,4062467               | -0,32220035              |
| 52           | 3,95124372 | -0,257867                | -0,3782255               | -0,30667624              |
| 53           | 3,97029191 | -0,227097                | -0,3661130               | -0,285235                |
| 54           | 3,98898405 | -0,218947                | -0,3562457               | -0,27622635              |
| 55           | 4,00733319 | -0,184265                | -0,3493147               | -0,25541985              |
| 56           | 4,02535169 | -0,177905                | -0,3362457               | -0,24570535              |
| 57           | 4,04305127 | -0,165885                | -0,3253450               | -0,234245                |
| 58           | 4,06044301 | -0,165765                | -0,3180680               | -0,2305465               |
| 59           | 4,07753744 | -0,162255                | -0,3152265               | -0,22737074              |
| 60           | 4,09434456 | -0,126876                | -0,2962547               | -0,20019535              |

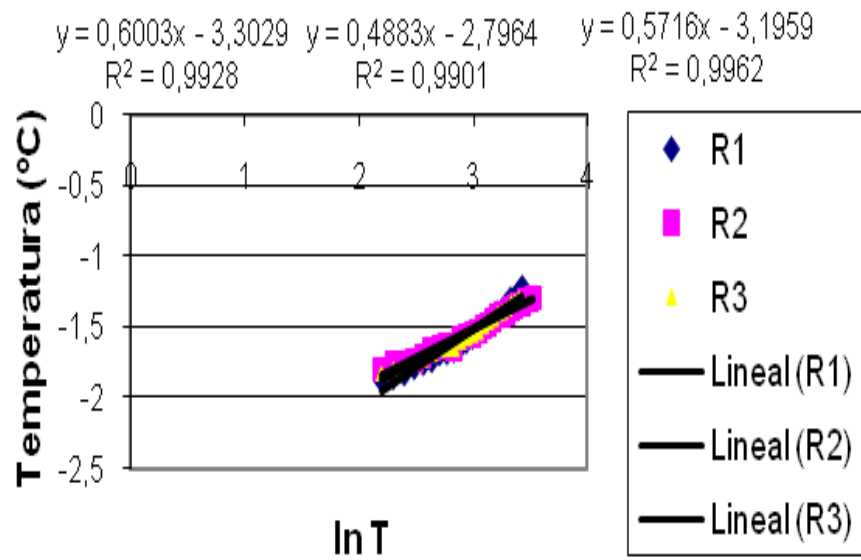
**GRAFICO N°1 LOMO**



**GRAFICO N° 2 LOMO**



## GRAFICO N° 03 LOMO



$$k = \frac{Q}{4\pi} \frac{\Delta T}{\ln \Delta t}$$

| V (v) | I (mA) | T/ln t (°C) | k(Wm <sup>-1</sup> °C <sup>-1</sup> ) |
|-------|--------|-------------|---------------------------------------|
| 3,55  | 0,47   | 1,66583375  | 0,27087320                            |
| 3,55  | 0,47   | 2,04792136  | 0,22033547                            |
| 3,55  | 0,47   | 1,74947516  | 0,25792290                            |

# *ANEXOS VI*



## *RESULTADOS DE LA DETERMINACIÓN DE LA CONDUCTIVIDAD TÉRMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACIÓN PARA SOLOMILLO*



## CONDUCTIVIDAD TERMICA DE LA CARNE DE LLAMA DURANTE EL PROCESO DE CONGELACION "SOLOMILLO"

|                            |      |
|----------------------------|------|
| N° Total de Ts registradas | 1800 |
| Tiempo total (seg)         | 60   |

| Tiempo (seg) | ln T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 1            | 0          | -2,112959                | -1,984271                | -1,9748470               |
| 2            | 0,69314718 | -2,0954826               | -1,936187                | -1,9114589               |
| 3            | 1,09861229 | -2,0621545               | -1,915684                | -1,8973684               |
| 4            | 1,38629436 | -2,03138                 | -1,888844                | -1,8724960               |
| 5            | 1,60943791 | -1,99507147              | -1,820825                | -1,7886214               |
| 6            | 1,79175947 | -1,9739654               | -1,781323                | -1,7399224               |
| 7            | 1,94591015 | -1,9312722               | -1,736790                | -1,6944690               |
| 8            | 2,07944154 | -1,92220547              | -1,705288                | -1,6517489               |
| 9            | 2,19722458 | -1,88098565              | -1,656642                | -1,5993899               |
| 10           | 2,30258509 | -1,862308                | -1,627293                | -1,5647048               |
| 11           | 2,39789527 | -1,835488                | -1,612085                | -1,5553028               |
| 12           | 2,48490665 | -1,7940535               | -1,581236                | -1,5297476               |
| 13           | 2,56494936 | -1,763977                | -1,551329                | -1,4999252               |
| 14           | 2,63905733 | -1,742354                | -1,517335                | -1,4597454               |
| 15           | 2,7080502  | -1,696954                | -1,486164                | -1,4356895               |
| 16           | 2,77258872 | -1,688253                | -1,479582                | -1,4356878               |
| 17           | 2,83321334 | -1,6740718               | -1,479731                | -1,4374812               |
| 18           | 2,89037176 | -1,64608                 | -1,431047                | -1,3784505               |
| 19           | 2,94443898 | -1,610468                | -1,400941                | -1,3510980               |
| 20           | 2,99573227 | -1,581094                | -1,383366                | -1,3394222               |
| 21           | 3,04452244 | -1,561051                | -1,362667                | -1,3183952               |
| 22           | 3,09104245 | -1,501094                | -1,318203                | -1,2816779               |
| 23           | 3,13549422 | -1,466328                | -1,290800                | -1,2579557               |
| 24           | 3,17805383 | -1,453198                | -1,267756                | -1,2299555               |
| 25           | 3,21887582 | -1,411088                | -1,232687                | -1,1984061               |
| 26           | 3,25809654 | -1,3943767               | -1,219374                | -1,1867924               |

| Tiempo (seg) | In T       | T R1 promedio c/30 datos | T R2 promedio c/30 datos | T R3 promedio c/30 datos |
|--------------|------------|--------------------------|--------------------------|--------------------------|
| 27           | 3,29583687 | -1,356361                | -1,196571                | -1,1715962               |
| 28           | 3,33220451 | -1,3134947               | -1,158101                | -1,1353239               |
| 29           | 3,36729583 | -1,305847                | -1,145611                | -1,1204129               |
| 30           | 3,40119738 | -1,274427                | -1,125000                | -1,1052058               |
| 31           | 3,4339872  | -1,233494                | -1,104434                | -1,0948240               |
| 32           | 3,4657359  | -1,2253028               | -1,083804                | -1,0679750               |
| 33           | 3,49650756 | -1,066054                | -1,003033                | -1,0264426               |
| 34           | 3,52636052 | -0,993565                | -0,959470                | -0,9973423               |
| 35           | 3,55534806 | -0,831388                | -0,853513                | -0,9194955               |
| 36           | 3,58351894 | -0,819536                | -0,830921                | -0,8915339               |
| 37           | 3,61091791 | -0,7940579               | -0,802883                | -0,8622155               |
| 38           | 3,63758616 | -0,7088123               | -0,710219                | -0,7658424               |
| 39           | 3,66356165 | -0,67305444              | -0,642382                | -0,6819659               |
| 40           | 3,68887945 | -0,6316291               | -0,581962                | -0,6120488               |
| 41           | 3,71357207 | -0,60735433              | -0,549381                | -0,5753145               |
| 42           | 3,73766962 | -0,5449915               | -0,498643                | -0,5303889               |
| 43           | 3,76120012 | -0,511504                | -0,448439                | -0,4718270               |
| 44           | 3,78418963 | -0,4853989               | -0,410386                | -0,4277995               |
| 45           | 3,80666249 | -0,43538112              | -0,368828                | -0,3904721               |
| 46           | 3,8286414  | -0,3752558               | -0,325315                | -0,3552648               |
| 47           | 3,8501476  | -0,348454                | -0,289914                | -0,3155644               |
| 48           | 3,87120101 | -0,316491                | -0,245933                | -0,2655737               |
| 49           | 3,8918203  | -0,295284                | -0,190329                | -0,1927720               |
| 50           | 3,91202301 | -0,280129                | -0,166752                | -0,1649828               |
| 51           | 3,93182563 | -0,271154                | -0,156730                | -0,1544385               |
| 52           | 3,95124372 | -0,268127                | -0,141206                | -0,1326659               |
| 53           | 3,97029191 | -0,237357                | -0,119765                | -0,1158890               |
| 54           | 3,98898405 | -0,229207                | -0,110756                | -0,1064510               |
| 55           | 4,00733319 | -0,194525                | -0,089950                | -0,0925823               |
| 56           | 4,02535169 | -0,188165                | -0,080235                | -0,0811905               |
| 57           | 4,04305127 | -0,176145                | -0,068775                | -0,0700100               |
| 58           | 4,06044301 | -0,176025                | -0,065077                | -0,0645223               |
| 59           | 4,07753744 | -0,172515                | -0,061901                | -0,0615136               |
| 60           | 4,09434456 | -0,137136                | -0,034725                | -0,0384400               |

GRAFICO N° 1 SOLOMILLO

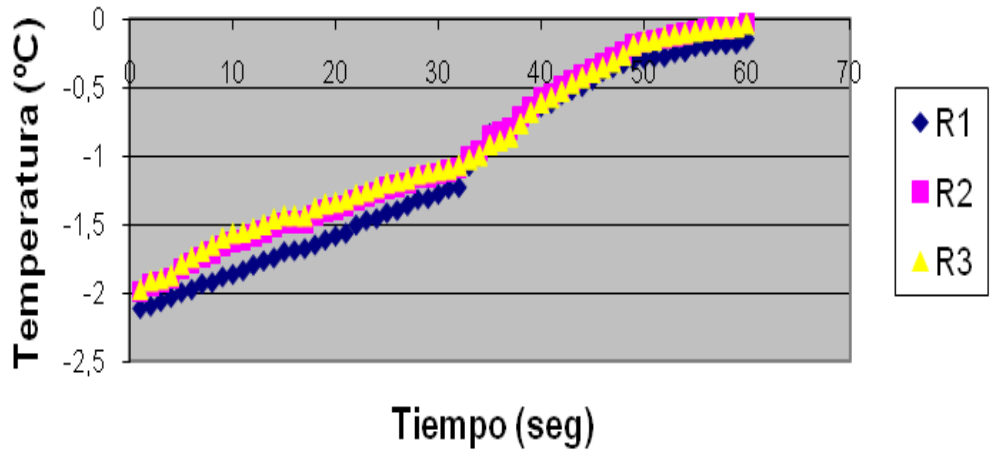
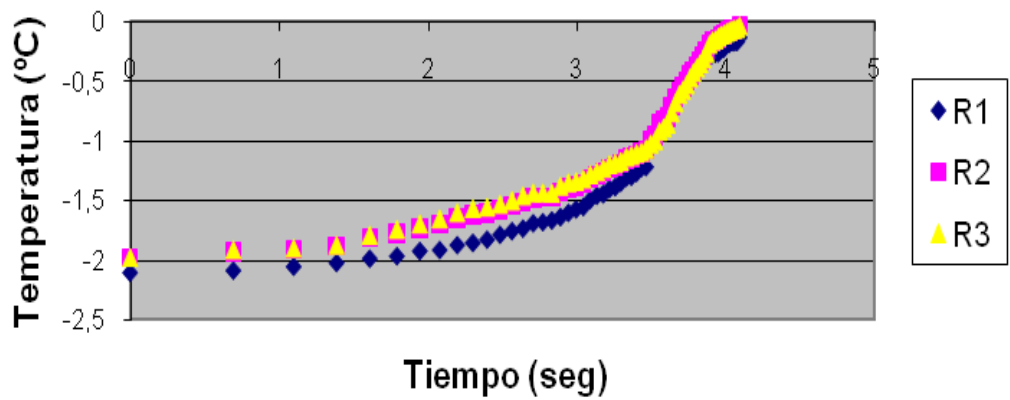
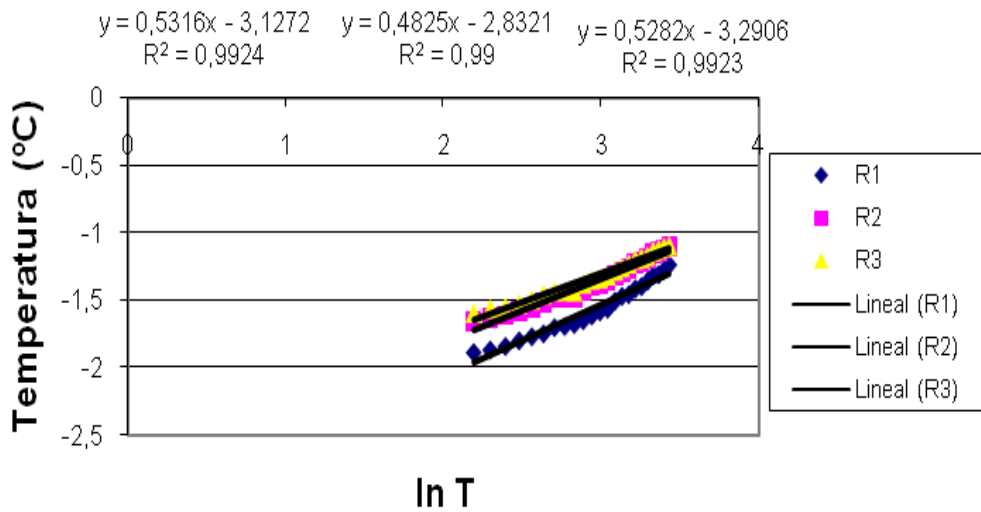


GRAFICO N° 2 SOLOMILLO



### GRAFICO N° 3 SOLOMILLO



$$k = \frac{Q}{4\pi} \frac{\Delta T}{\ln \Delta t}$$

| V (v) | I (mA) | T/ln t (°C) | k(Wm-1°C-1) |
|-------|--------|-------------|-------------|
| 3,55  | 0,47   | 1,88111362  | 0,23987372  |
| 3,55  | 0,47   | 2,07253886  | 0,21771834  |
| 3,55  | 0,47   | 1,89322226  | 0,23833953  |